

SEDAN METAL PANELS

Sedan Rear Section Without Trunk

F. Side Roof Rail Panel.

G. Rear Quarter Side Panel Assembly.

H. Back Panel.

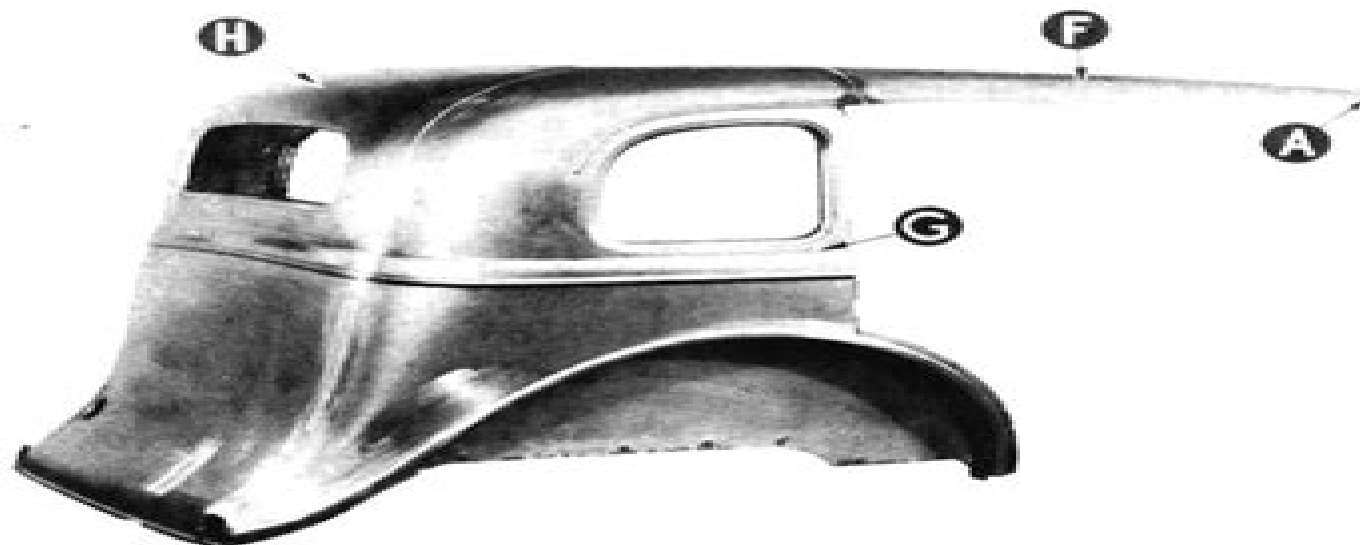


Illustration No. 27
Sedan Rear Section Without Trunk

Roof Rail Cover Panels

The 1934 metal panels of the roof structure are bolted, as well as nailed to the roof crown rails and rear roof bow. The bolts mentioned are spaced about a foot apart, having the sleeve nuts. (See Illustration No. 61 at A) fitted into counterbores in the underside of the crown rails and rear roof bow above the headlining.

The panels are insulated at all contacts with the wood roof parts with either insulating compound or silencer tape or both.

On the roof side rails these panels are also nailed and bolted above the door openings. These bolt heads above the doorways are concealed by being covered with the roof rail facings. The nuts may be found on the upper side of the side rails and are made accessible for servicing by loosening the edge of the headlining.

The roof side cover panels are oxyacetylene welded to the shroud upper panel at a point about eight inches back

from the top of the front pillar (see Illustration No. 27 at A) and are electrically butt welded to the quarter panel just to the front of the rear body pillar (see Illustration Nos. 27 and 28). There is very little possibility, if any, of a slippage of these panels on the wood rails, due to the extra precaution taken by installing bolts as well as nails in the panels.

Welding Cracked Panels

Cracked panels should have all traces of solder and paint scraped or burned away before welding begins.

A very small drop of solder in a weld will lower the tensile strength of the weld to an amazing degree.

If the fracture was brazed before, all traces of brass or bronze should be removed or cut away as welding must not be attempted where panel is contaminated with a trace of non-ferrous metals, such as lead, tin, zinc, copper, brass, etc.

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