

Crankcase

- Remove the crankcase bolts [A].



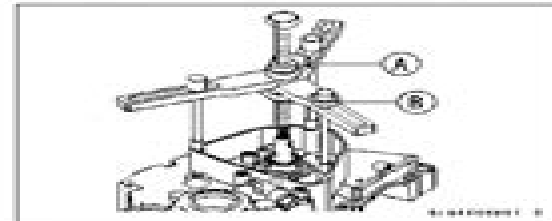
- Install the jig [A] between the crankshaft flywheels [B].
Special Tool - Crankshaft Jig: 57001-1174



- Attach the crankcase splitting tool [A] to the left crankcase.

Special Tool - Crankcase Splitting Tool Assembly:
57001-1362

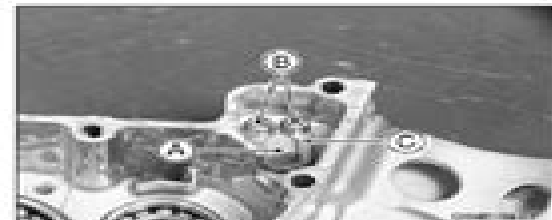
- Tighten the center bolt of the crankcase splitting tool to split the crankcase halves.
○ Remove the left crankcase half.



- Remove:
Oil Screen [A] (see Transmission Shaft Removal)
Shift rods [B] (see Transmission Shaft Removal)
3 shift forks [C] (see Transmission Shaft Removal)
Shift drum [D] (see Transmission Shaft Removal)
Transmission [E] (see Transmission Shaft Removal)
- Remove the crankshaft [F] from the right crankcase half (see Crankshaft Removal).



- Remove the reed valve [A] from the left crankcase half.
- Unscrew the screws [B] and remove the guide [C].



CAUTION

Do not remove the bearings and the oil seals unless it is necessary.
Removal may damage them.

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AW Rasmussen

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the 'AW Rasmussen' text.

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