

# PROGRAMMING MANUAL

## Applicable Model

SL-150, 150MC, 150Y  
SL-150S, 150SMC, 150SY  
SL-200, 200MC  
SL-200S, 200SMC  
SL-250, 250MC  
SL-250S, 250SMC  
SL-303, 303MC, 303Y  
SL-400, 400MC  
SL-600, 600MC  
SL-25E  
SL-65, 65MC  
SL-75, 75MC  
TL-40, 40MC, 40Y  
VL-25  
VL-55, 55MC  
LL-7, 8  
CL1500, 1500T  
CL2000, 2000T

## Applicable NC Unit

|         |           |
|---------|-----------|
| MSC-500 | MSD-501   |
| MSC-501 | MSD-518   |
| MSC-518 | MSD-501II |
| MSG-501 | MSD-518II |

Before starting operation, maintenance, or programming, carefully read the manuals supplied by Mori Seiki, the NC unit manufacturer, and equipment manufacturers so that you fully understand the information they contain. Keep the manuals carefully so that they will not be lost.

**MORI SEIKI**  
THE MACHINE TOOL COMPANY



# Mori Seiki Sl 150 Manual

**EW Minium**



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