

Remove the four $\frac{1}{2}$ in. bolts and spring washers securing the radiator to the cowl and lift out the radiator.

Disconnect the throttle and mixture controls from the carburettor, and release the throttle control wire steady bracket from its attachment on the cylinder head by removing the fixing bolt.

Release the flexible petrol pipe from the $\frac{3}{8}$ in. union on the pump and detach the carburettor from the manifold.

Disconnect the high-tension cables from the sparking plugs and the low-tension cable from the distributor. Remove the two leads from the dynamo and lift off the distributor cap with wires attached. Detach the starter cable from the starter motor by undoing the terminal nut with spring washer. Disconnect the earth cable from the cylinder head.

Disconnect the oil gauge pipe from its connection on the cylinder block and release it from the clip on the tappet cover. Remove the two $\frac{1}{2}$ in. nuts, bolts, and spring washers from the exhaust manifold flange and remove the flange gasket.

Remove the two $\frac{3}{4}$ in. nuts and washers securing the front engine mountings to the timing cover and the four $\frac{1}{2}$ in. nuts and bolts securing the mounting support brackets to the frame.

Support the engine with suitable lifting tackle. If a lifting ring is employed it should form part of a plate which can be fitted under two of the stud nuts. Raise the front end of the engine with the lifting tackle and remove the front engine mounting rubbers and support brackets.

Remove the front floor carpet. Unscrew the gear lever knob from the gear lever after slackening the locknut and remove the rubber cowl.

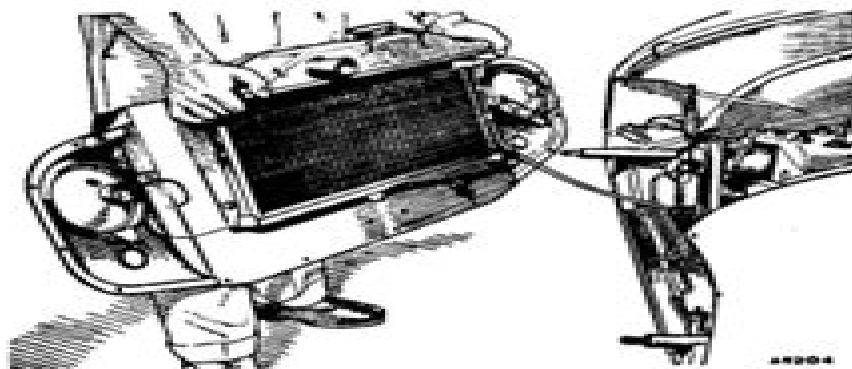


Fig. A.17

The radiator and grille assembly can be withdrawn as a unit

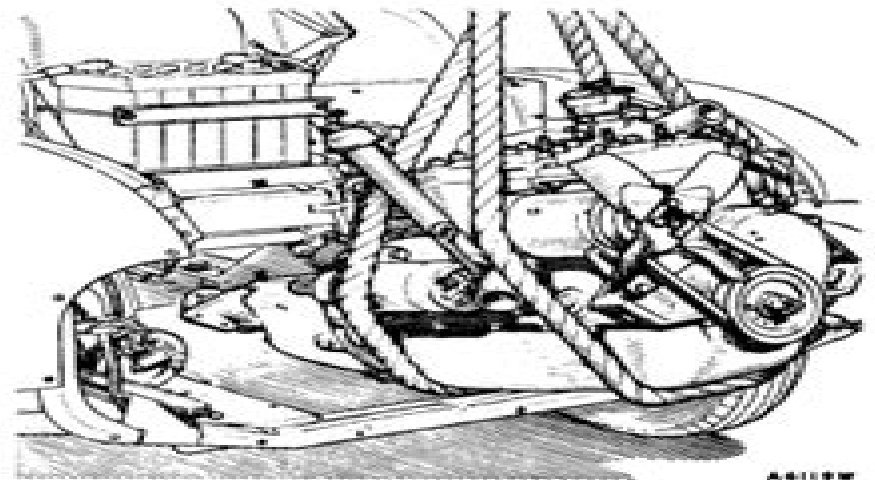


Fig. A.18

Withdrawing the power unit complete with gearbox

Remove the gearbox cover-plate. This is secured by $\frac{3}{8}$ in. brass bolts.

Note that two bolts on each side of the gearbox are longer than the remainder and secure the gearbox support member to the frame.

Lower the engine until it is possible to slacken and remove the four short $\frac{1}{2}$ in. hexagon-headed bolts locating the clutch housing to the cylinder block and the three longer $\frac{1}{2}$ in. hexagon-headed bolts locating the clutch housing to the sump housing.

To prevent the gearbox from dropping when it is released from the engine, place a suitable support beneath the gearbox housing.

Move the engine forward clear of the clutch and then lift upwards over the radiator grille, turning it at right angles to clear the battery box.

When replacing the engine in the frame it will be found helpful if a second operator raises the front end of the gearbox by exerting downward pressure on the gear lever while in gear. If the car is then moved forward steadily this will assist in aligning the gearbox drive shaft with the clutch and flywheel.

Ensure that the clutch casing is located on the two dowel pins in the flywheel housing, and then lower the front end of the power unit until the seven bolts locating the clutch casing to the flywheel housing can be replaced and tightened. Make sure that the correct length of bolt is used in each case.

Raise the engine and insert the front engine mounting rubbers and brackets.

Morris Minor Series Mm Series Ii 1000 Full Service Repair Manual

Michael Hoelscher



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