


CODE LIST OF M COMMANDS ○:STANDARD ☆:OPTION

M CODE	FUNCTION	ZL-155		ZL-155H		ZL-155HC	
		MAIN	SUB	MAIN	SUB	MAIN	SUB
M00	PROGRAM STOP	○	○	○	○	○	○
M01	OPTIONAL STOP	○	○	○	○	○	○
M02	END OF PROGRAM	○	○	○	○	○	○
M03	NORMAL SPINDLE POSITION	○	○	○	○	○	○
M04	REVERSE SPINDLE POSITION	○	○	○	○	○	○
M05	SPINDLE STOP	○	○	○	○	○	○
M06	COOLANT PUMP ON	○	○	○	○	○	○
M08	COOLANT PUMP OFF	○	○	○	○	○	○
M10	ORICE CLAMP	○	○	○	○	○	○
M11	ORICE UNCLAMP	○	○	○	○	○	○
M13	NORMAL KILLING POSITION			○		○	
M14	REVERSE KILLING POSITION			○		○	
M17	NORMAL TARGET POSITION	○	○	○	○	○	○
M18	REVERSE TARGET POSITION	○	○	○	○	○	○
M19	SPINDLE ORIENTATION	☆	☆	○	☆	☆	☆
M20	SPINDLE ORIENTATION CANCEL	○	○	○	○	○	○
M23	CHANGING IN	○	○	○	○	○	○
M24	CHANGING OFF	○	○	○	○	○	○
M26	ID-POSITION CHECK ON	○	○	○	○	○	○
M28	ID-POSITION CHECK OFF	○	○	○	○	○	○
M30	RESET & REWIND	○	○	○	○	○	○
M31	INTERLOCK ID-POS ON	○	○	○	○	○	○
M32	INTERLOCK ID-POS OFF	○	○	○	○	○	○
M35	SYNCHRONOUS OPERATION ON		○		○		○
M36	SYNCHRONOUS OPERATION OFF		○		○		○

						TYPE	ZL-155, SM, SMC
							OPS-OTTO
						DATE	20 12 98
DATE	SAT	DEAN		CHANGE	WFLY	APPROVE	 MARY SEARY

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Programming Manual, Mori-FANUC 0TA, MFNC-L3(F-10TA), Mori, FANUC 11TA Mori Seiki Co,1988

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1. Understanding the eBook Mori Seiki Lathe M Code List
 - The Rise of Digital Reading Mori Seiki Lathe M Code List
 - Advantages of eBooks Over Traditional Books
2. Identifying Mori Seiki Lathe M Code List
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mori Seiki Lathe M Code List
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mori Seiki Lathe M Code List
 - Personalized Recommendations
 - Mori Seiki Lathe M Code List User Reviews and Ratings
 - Mori Seiki Lathe M Code List and Bestseller Lists
5. Accessing Mori Seiki Lathe M Code List Free and Paid eBooks
 - Mori Seiki Lathe M Code List Public Domain eBooks
 - Mori Seiki Lathe M Code List eBook Subscription Services
 - Mori Seiki Lathe M Code List Budget-Friendly Options
6. Navigating Mori Seiki Lathe M Code List eBook Formats

- ePub, PDF, MOBI, and More
- Mori Seiki Lathe M Code List Compatibility with Devices
- Mori Seiki Lathe M Code List Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mori Seiki Lathe M Code List
 - Highlighting and Note-Taking Mori Seiki Lathe M Code List
 - Interactive Elements Mori Seiki Lathe M Code List
- 8. Staying Engaged with Mori Seiki Lathe M Code List
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mori Seiki Lathe M Code List
- 9. Balancing eBooks and Physical Books Mori Seiki Lathe M Code List
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mori Seiki Lathe M Code List
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mori Seiki Lathe M Code List
 - Setting Reading Goals Mori Seiki Lathe M Code List
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mori Seiki Lathe M Code List
 - Fact-Checking eBook Content of Mori Seiki Lathe M Code List
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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