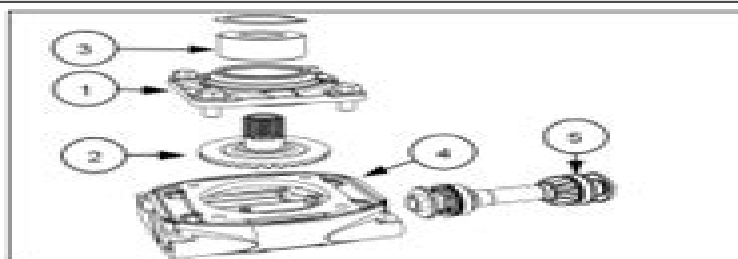


- Each disc module is a separate gear case with its own oil sump and utilizes precision forged gears.
- Each disc module consists of a top cap assembly and a lower module assembly.
  - The top cap assembly consists of the top cap housing (1), a bevel gear shaft (2), and a bearing (3).
  - The lower module assembly consists of the lower module housing (4) and the pinion shaft and bearing assembly (5).
- The installation position of the pinion shaft determines the direction of rotation of the disc module.



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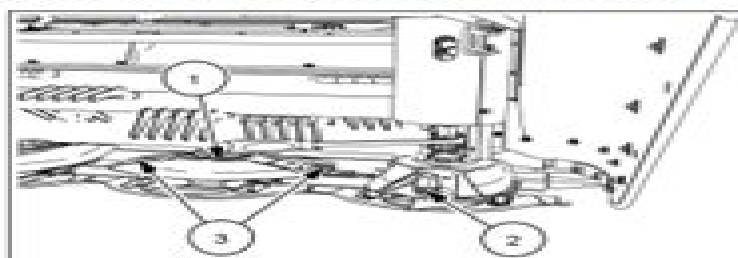
- If a problem is found with a specific module, the extent of the damage can be quickly determined by removing the disc and the top cap assembly of the affected module.
- If damage is limited to the top cap assembly components, the lower module can be flushed out to remove contaminants, and a new top cap assembly installed to complete the repair.
- The top cap assembly can be removed from the module for servicing, without disassembling the cutterbar.

The cutterbar uses large diameter, high profile discs (1), which are hardened for long wear.

The profile of the discs, combined with bolt-on crop lifters (2) provides aggressive feeding to the conditioner in difficult crop conditions.

The 4.0 m (13 ft) machines have crop lifters on discs 1 and 8, and 4.9 m (16 ft) machines have crop lifters on discs 1, 2, 9, and 10.

The remaining discs on all units are equipped with bolt-protectors (3) and knife-retaining bolts.



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The discs are equipped with 50.8 mm (2.0 in) wide knives (3), which are retained with 1/2 in bolts and hardened knife nuts.

The knives are reversible for long life, and always have the beveled edge up.

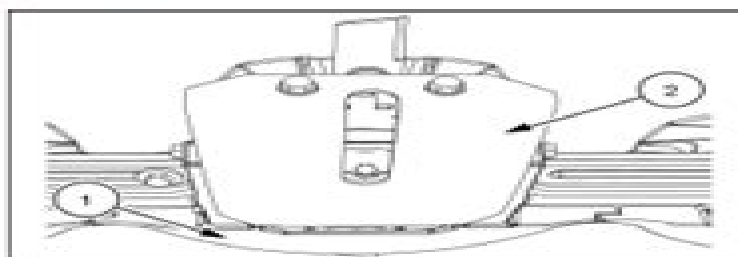
An arrow is stamped on both sides of the knife to show the direction of rotation.

You can easily change knife location to any disc module position on the cutterbar.

A hardened ductile iron rock guard (1) and a skid shoe (2) protects each disc module.

The skid shoes are 4.76 mm (3/16 in) thick and 203 mm (8 in) wide.

The skid shoes extend behind the module several inches for optimum flotation and to prolong the wear-life of the skid shoe.



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# Manual For A 831discbine

**M Walker**



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