#### CÓMO SOLDAR COBRE

PASO	VISUALIZACION	PROCEDIMIENTO Y OBSERVACIONES
1. Medición		- Medir exactamente la longitud del tubo, ya que éste debe llegar hasta el fondo del casquillo de la conexión.  - Medidas demasiado cortas o largas deterioran la calidad de la junta.
2. Corte		- Cortar el tubo en ángulo recto y a la longitud medida  - Puede emplearse un cortador de tubos de tipo disco, una sierra para metales, una rueda abrasiva o una sierra de banda portátil o estacionaria.  - Evitar que el tubo se deforme al cortario.
3. Escariado y limpieza		- Escariar todos los diámetros interiores de los extremos del tubo cortado para eliminar las rebabas creadas durante el corte. Así se logra una superficie lisa para un mejor flujo.  - Lijar suavementelos extremos del tubo y los casquillos de unión con papel abrasivo  - El lijado excesivo producirá un encastre defectuoso de las piezas y una junta de mala calidad, por lo que debe evitarse.
4. Aplicación del fundente y ensamble		- El fundente elimina los residuos de óxido, facilita el flujo y evita que las superficies a soldar se oxiden durante el calentamiento.  - Aplicar con pincel una capa delgada y uniforme del fundente al tubo y al casquillo.  - No aplicar con los dedos ni utilizar grandes cantidades, ya que el fundente es corrosivo.  - Ensamblar las piezas a soldar.
s. Calentamiento		- Comenzar a calentar con el soplete, desplazando la llama en dirección perpendicular al tubo, luego el casquillo y finalmente entre el tubo y el casquillo.  - No sobrecalentar, ya que se puede quemar el fundente quitándole su eficacia.  - Mantener el soplete en la base del casquillo y tocar la junta con la varilla de aporte. Si esta derrite, se ha logrado la temperatura adecuada; si no, se debe seguir calentando.
6. Aplicación de la varilla de aporte		- Una vez lograda la temperatura adecuada, comenzar a soldar.  - No utilizar exceso de metal: la cantidad correcta equivale a la circunferencia del tubo.  - El metal fundido fluye hacia la junta por acción capilar sin importar si el flujo es hacia arriba, hacia abajo u horizontal.  - La acción capilar es más eficaz cuando el espacio entre las superficies a soldar oscila entre 0.002 y 0.005 pulgadas.
7. Enfriamiento y limpieza		- Dejar enfriar.  - Limpiar el excedente del fundente con un paño limpio y terminar de enfriar con un paño húmedo.
8. Comprobación	YHERI	Comprobar la eficacia de la junta mediante métodos normalizados para el servicio propuesto.

## **Manual En De Cobra**

**ML Morrison** 

**Manual En De Cobra:** 

## Manual En De Cobra Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**Manual En De Cobra**," compiled by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound affect our existence. Throughout this critique, we shall delve in to the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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