

Refit

9. Position new crankshaft pulley to vice.
10. Remove 3 bolts and remove damper from crankshaft pulley.
11. Using a lint free cloth, thoroughly clean oil seal recess and the running surface on crankshaft pulley.
12. Fit crankshaft pulley.
13. Fit LRT-51-003 to crankshaft pulley and secure with 2 bolts.
14. Fit new crankshaft pulley bolt and tighten to **460 Nm (340 lbf.ft)**.



NOTE: It is recommended that a torque multiplier is used to tighten crankshaft pulley bolt.

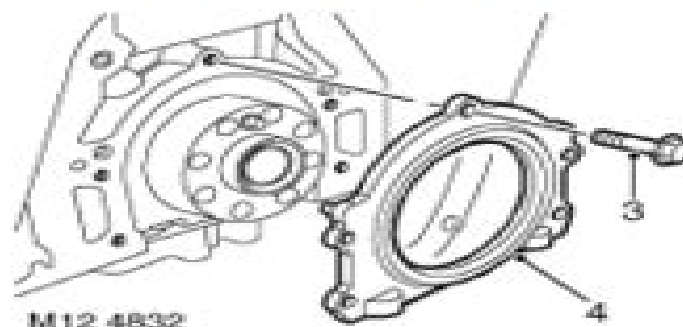
15. Remove 2 bolts and remove LRT-51-003 from crankshaft pulley.
16. Fit damper to crankshaft pulley, fit bolts and tighten to **80 Nm (60 lbf.ft)**.
17. Fit auxiliary drive belt.
18. Fit radiator. See **COOLING SYSTEM, Repair**.
19. Fit underbelly panel. See **CHASSIS AND BODY, Repair**.

OIL SEAL - CRANKSHAFT - REAR

Service repair no - 12.21.20

Remove

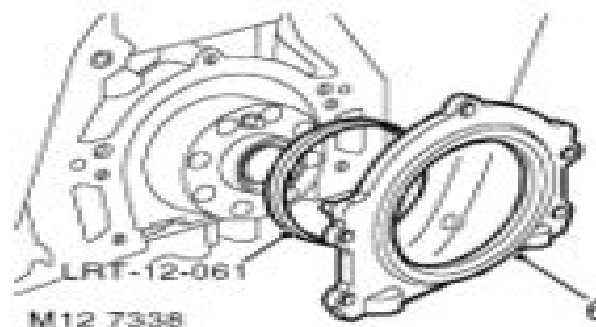
1. Remove flywheel. See this Section.
2. Remove sump gasket. See this Section.



3. Remove 5 bolts securing oil seal housing to cylinder block.
4. Remove seal housing.

Refit

5. Clean seal housing mating face on cylinder block.



6. Position seal protector, LRT-12-061 over

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**Rover Group Ltd, British Leyland
Motors**



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2495cc 4 cyl Tdi *Land Rover Defender Petrol and Diesel 1993/1995 My Workshop Manual: Covering 90 110 130 Models* Brooklands Books Ltd,2015-12-01 Engines covered include the 2 25 2 5 3 5 V8 Petrol and the 2 25 2 5 2 5 Turbo and 200 Tdi Diesel versions Plus covering the Lt77 Lt77S Lt95 Lt85 Lt85 lightweight gearboxes and both Lt230R Lt230T transfer boxes It also serves as a reference book for service supervision and covers items of procedure for the guidance of both the fully qualified and the less experienced mechanic It covers in great detail the general specification data engine tuning data torque wrench settings general fitting instructions recommended lubricants fluids and capacities engine fuel system cooling system manifold and exhaust clutch manual gearbox transfer gearbox propeller shafts front and rear axle differentials front axle and final drive steering suspension brakes chassis and body heating and ventilation air conditioning and electrical equipment Publication No Ldawnen93 **Land Rover Defender Workshop Manual** British Leyland Motors,2000 *Land Rover 90. 110. Defender* Brooklands Books,2005-08-20 Fully comprehensive with many illustrations owners workshop manual for the 90 110 Defender petrol and diesel engines from 1983 on **LAND ROVER DEFENDER MODIFYING MANUAL** LINDSAY. PORTER,2022 *Land Rover Discovery Series II Official Workshop Manual: 1999, 2000, 2001, 2002, 2003: Covering 4.0 V8 Petrol Engines and Td5 Diesel Engines* Rover Group Ltd,2010-06-01 The Land Rover Discovery Series II Workshop Manual 1999 2003 features detailed engine data work instructions for both petrol diesel fuel systems The book includes coverage of the 4 0 liter V8 petrol engines and Td5 diesel engines Written and published by the Rover Group Ltd for the dedicated Land Rover service technician or owner it s a detailed guide to maintenance repair covering many parts of the car and engine

Land Rover Service and Repair Manual John Harold Haynes,Marcus Daniels,1995 Series II IIA III inc County with 88 109 inch wheelbase Does NOT cover 24V electrical systems or forward control models Petrol 2 1 4 litre 2286cc 4 cyl Does NOT cover 6 cyl or V8 engines Land Rover Brooklands Books,2008-05 The information in this book has been specially selected for the practical owner who enjoys carrying out basic maintenance and repairs Information is taken from Land Rovers library including workshop manuals SJR900 ENWN LRL0079ENG parts catalogue RTC9947CF Handbook SJR 820 ENHB 90 **Land Rover 90, 110 & Defender Diesel Service and Repair Manual** Mark Coombs,Steve Rendle,2014

Land Rover Defender Diesel 300 Tdi 1996-98 Workshop Manual Including Diesel Engine and Transmission Overhaul Manual Brooklands Books,2004-09-01

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 - Chapter 2: Essential Elements of Manual De Taller Land Rover Defender Td5
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 - Chapter 4: Manual De Taller Land Rover Defender Td5 in Specific Contexts
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