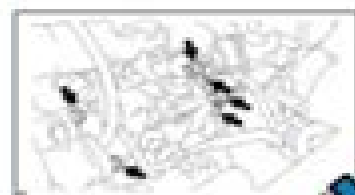
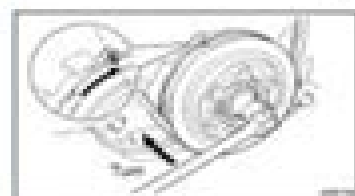


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6. INSPECT INJECTION TIMING

- (a) Remove the plug bolt and gasket from the distributor head plug of the injection pump.
- (b) Install SST (plunger stroke measurement tool) and a dial indicator to the plug hole of the distributor head plug. SST: 09075-64011.

- (c) Slowly rotate the crankshaft pulley counter-clockwise and set the dial indicator at 0 mm (0 in.) when the dial indicator reaches the minimum value.
- (d) Turn the crankshaft left and right and check that the dial indicator shows the minimum value.

NOTICE:

Check that the minimum value is set at 0 mm (0 in.).

- (e) Slowly rotate the crankshaft pulley clockwise until the groove is aligned with the groove of the timing gear.
- (f) Measure the plunger stroke. Plunger stroke: 1.21 ~ 1.57 mm (0.048 ~ 0.062 in.).

7. ADJUST INJECTION

- (a) Loosen the nuts.
- (b) Loosen the nuts holding the injection pipes.
- (c) Loosen the nuts holding the injection pump to the engine.

NOTICE:

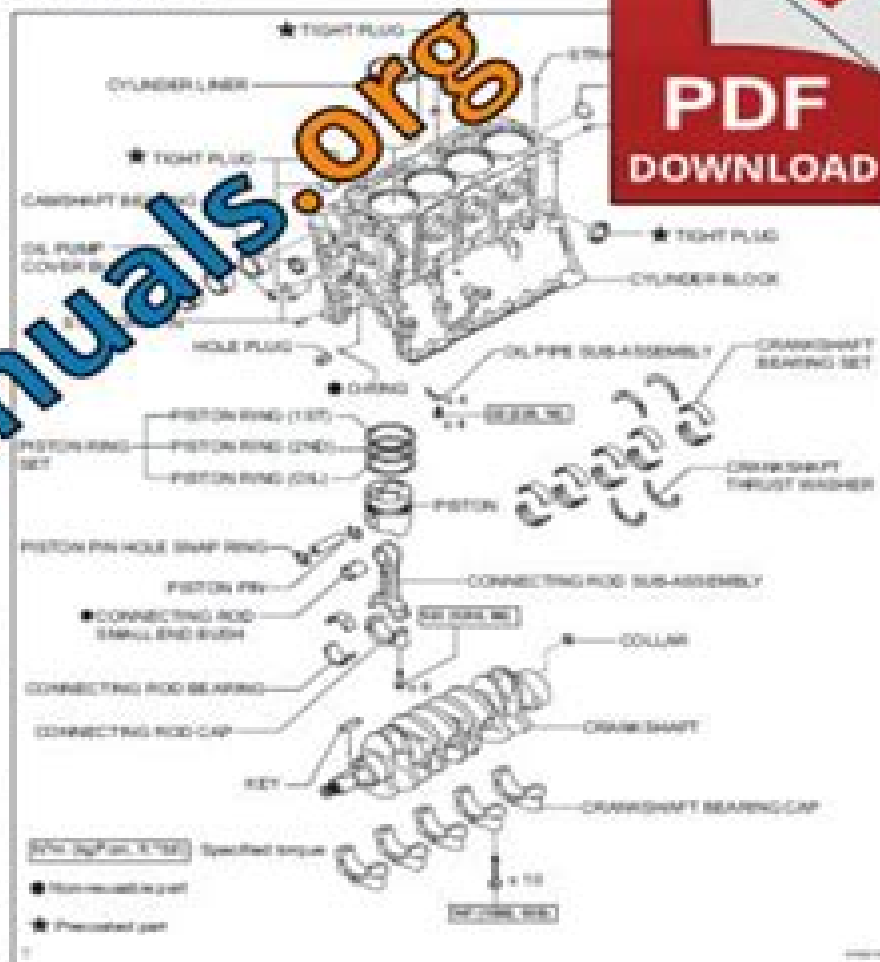
Do not rotate by more than 90°.

Adjust the plunger stroke by slightly tilting the injection pump body (See step 6f).
When the stroke is less than specification, tilt the pump toward the engine.
When the stroke is greater than the specification, tilt the pump opposite to the engine.

- (d) Tighten the nuts and bolts.
- (e) Tighten the 2 nuts holding the injection pump to the timing gear case.

Torque: 18.2 N·m (189 kgf·cm, 14 ft·lb)

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