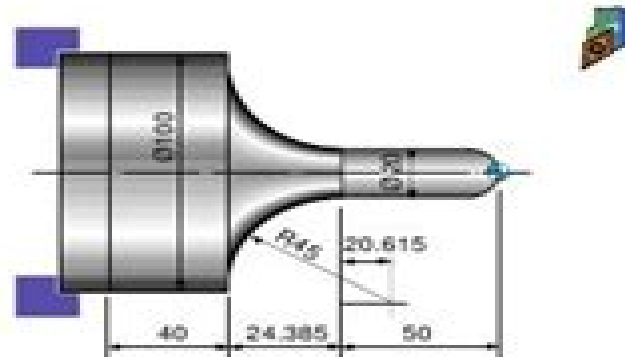


G03 } PROGRAM  
G02 }

Example 1)



N10 :

N20 G50 S2000 T0300 :

G96 S200 M03 :

G00 X0 Z3.0 T0303 M08 :

G42 G01 Z0 F0.2 :

G03 X20.0 Z-10.0 R10.0 :

G01 Z-50.0 :

G02 X100.0 Z-74.385 I40.0 K20.615 : (G02 X100.0 Z-74.385 R45.0)

G01 Z-125.0 :

G40 U2.0 W1.0

G00 X200.0 Z200.0 M09 T0300 :

M30 :

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