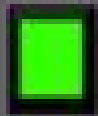


POWER X-REF Z-REF



START



STOP



LOCK

0

CHUNK

1



TABLE Series 0: Main

ACTUAL POSITION(ABS) 00000 N00000

X -94.798  
Z -28.213

RUN TIME 00:00:00 PART COUNT 1  
ACT F 0000MMIN S 0 T 1  
CYCLE TIME 00:00:00

100 \*\*\*\*\* -EMG- ALM 10:09:10  
ABC || REL || ALL || || (OPRT) ||



|                |                |                  |                |                |                |
|----------------|----------------|------------------|----------------|----------------|----------------|
| O <sub>P</sub> | N <sub>Q</sub> | G <sub>R</sub>   | 7 <sub>A</sub> | 8 <sub>B</sub> | 9 <sub>C</sub> |
| X <sub>U</sub> | Y <sub>V</sub> | Z <sub>W</sub>   | 4 <sub>T</sub> | 5 <sub>H</sub> | 6 <sub>G</sub> |
| M <sub>I</sub> | S <sub>J</sub> | T <sub>K</sub>   | 1 <sub>L</sub> | 2 <sub>F</sub> | 3 <sub>E</sub> |
| F <sub>L</sub> | H <sub>D</sub> | ROB <sub>E</sub> | - +            | 0.             | · /            |
| POS            | PRG            | OFFST<br>SETTING | SHIFT          | CAN            | INPUT          |
| SYSTEM         | MESSAGE        | CUSTOM<br>GRAPH  | ALTER          | INSERT         | DELETE         |
| ↑<br>PAGE      |                | ↑<br>PAGE        |                |                | HELP           |
| ↓<br>PAGE      | ←              | ↓<br>PAGE        | →              |                | EDIT           |



FEEDRATE

MM/MIN

SPINDLE

CW STOP CCW

CYCLE

Green indicator light Red indicator light

RAPID

|          |            |            |
|----------|------------|------------|
| X1<br>F0 | X10<br>25% | 100<br>50% |
| AST1     | AST2       | 100%       |
| SP0      | SP<br>100% | SPU        |

AXIS/POS.

CHUCK  
KING

→↑ TRIP  
FORWARD

←← 1% →→

→↑

OPTION

|            |             |      |
|------------|-------------|------|
| SBK        | DRY<br>RUN  | SKIP |
| MC<br>LOCK | OPT<br>STOP | INC  |
| CLNT       | LIGHT       | AST3 |

MODE

|       |      |
|-------|------|
| JOG   | AUTO |
| MDI   | EDIT |
| HANDL | REF  |

# Fanuc Cnc Macro Programming Manual

**Mr. Rohit Manglik**



## **Fanuc Cnc Macro Programming Manual:**

*Fanuc CNC Custom Macros* Peter Smid,2004-01-11 CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment Also it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are **BOOK JACKET** [CNC Control Setup for Milling and Turning](#) Peter Smid,2010 This unique reference features nearly all of the activities a typical CNC operator performs on a daily basis Starting with overall descriptions and in depth explanations of various features it goes much further and is sure to be a valuable resource for anyone involved in CNC [CNC Programming Handbook](#) Peter Smid,2003 Comes with a CD ROM packed with a variety of problem solving projects **CNC Programming using Fanuc Custom Macro B** S. K Sinha,2010-06-22 Master CNC macro programming CNC Programming Using Fanuc Custom Macro B shows you how to implement powerful advanced CNC macro programming techniques that result in unparalleled accuracy flexible automation and enhanced productivity Step by step instructions begin with basic principles and gradually proceed in complexity Specific descriptions and programming examples follow Fanuc s Custom Macro B language with reference to Fanuc 0i series controls By the end of the book you will be able to develop highly efficient programs that exploit the full potential of CNC machines **COVERAGE INCLUDES** Variables and expressions Types of variables local global macro and system variables Macro functions including trigonometric rounding logical and conversion functions Branches and loops Subprograms Macro call Complex motion generation Parametric programming Custom canned cycles Probing Communication with external devices Programmable data entry [Parametric Programming for Computer Numerical Control Machine Tools and Touch Probes](#) Mike Lynch,1997 Until now parametric programming has been the best kept secret of CNC This new book demystifies this simple yet sophisticated programming tool in an easy to understand tutorial format and presents a comprehensive how to of parametric programming from a user s point of view Focusing on three of the most popular versions of parametric programming Fanuc s custom macro B Okuma s user task 2 and Fadal s macro the book describes what parametric programming is what it can do and how it does it more efficiently than manual programming Along with a host of program simplifying techniques included in the book you re treated to descriptions of how to write set up and run general subprograms simulate the addition of control options and integrate higher level programming capabilities at G code level

*The Journeyman's Guide to Cnc Machines* Bryan Hurst,2006-06-01 The Guide provides instruction in ISO code programming for Turning included are examples that will give an understanding of the principles to apply to any machine and control also featured are GE Fanuc and Siemens Controls The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls Extensive examples show how to programme the options and features Component drawings have metric and imperial dimensions simply substitute the dimensions with those of the system of your choice The Guide is your starting point use the instructions and suggestions to build your own unique

evolvable folder from here creating an invaluable personal handbook      **Digital Enterprise Challenges** George L. Kovács, Peter Bertók, Géza Haidegger, 2013-04-18 Digital Enterprise Challenges comprises the proceedings of the Eleventh International PROLAMAT conference which was sponsored by the International Federation for Information Processing IFIP and held in Budapest Hungary in November 2001 This volume contains case studies theoretical papers and project development reports on one of the greatest challenges facing the new digital enterprises Life Cycle Approach to Management and Production In an increasingly environment conscious world manufacturing and production are seen as part of a larger picture the product life cycle production use disposal and are looked at from three different aspects technology economy and ecology environmental impact The PROLAMAT conference focuses on technology while also embracing the other two aspects various solutions for the different activities are presented in the papers Main issues discussed in the book are CAD CAM CIM CAE Reverse Engineering SCM ERP Networking Web Based Applications Decision Support Systems Intelligent Manufacturing Modelling and Simulation Virtual and Real Enterprises Life Cycle Approach Management Control and Robotics Applications This volume is essential reading for academics students managers and industrial experts working in these areas      School Shop/tech Directions ,1991      CNC Programming Techniques Peter Smid, 2006 This practical and very useful resource covers several programming subjects including how to program cams and tapered end mills that are virtually impossible to find anywhere Other more common subjects such as cutter radius offset and thread milling are covered in great depth      Tool & Die Maker (Press Tools, Jigs & Fixtures) (Theory) - II Mr. Rohit Manglik, 2024-05-18 EduGorilla Publication is a trusted name in the education sector committed to empowering learners with high quality study materials and resources Specializing in competitive exams and academic support EduGorilla provides comprehensive and well structured content tailored to meet the needs of students across various streams and levels      Tool & Die Maker (Dies & Moulds) (Theory) - II Mr. Rohit Manglik, 2024-05-18 EduGorilla Publication is a trusted name in the education sector committed to empowering learners with high quality study materials and resources Specializing in competitive exams and academic support EduGorilla provides comprehensive and well structured content tailored to meet the needs of students across various streams and levels      CNC Programming Using Fanuc Custom Macro B S. K. Sinha, S. N. Sinha, **Manufacturing Engineering** ,2008      American Machinist & Automated Manufacturing ,1986      **The New School Shop, Tech Directions** ,1989      **Easy CNC Turning Programming English Hand Book By Sanjay Sharma** Sanjay Sharma, 2025-04-15 This book is a comprehensive guide to CNC basic programming which has been written for the use of students of ITI Diploma B Tech etc Technical courses ATS Scheme CNC Programmer Cum Operator DGT Nimi course and machine operators machine setters and supervisors working in other types of industries Nowadays the increasing use of CNC in industries has given rise to its need Only those people who know about it and are capable of preparing part programs can guide the machine tools Using which parts are prepared with the required size and accuracy Keeping this in mind I have

prepared this textbook in Hindi to bring out the mystery of CNC programming It has been put in a logical order and written in a very simple language which everyone can understand very easily To create a program the step by step process has been explained in this book with useful examples which will greatly benefit the students associated with this field In this book I have used the method created by me to write the program in which I have described each G and M code in detail in this book Coordinate systems have been explained in detail in simple language For this space has been left to practice all the coordinate systems This will help in understanding this chapter easily In this most of the machining centers functions of machines working method of the machine and the main parts of the machine control panel buttons related to the operator panel have been described in detail Simple method of making programs has been explained with examples An attempt has been made to cover most of the machining processes in this Different types of materials and detailed pictures have been included to help in understanding it My feeling is that anyone who wants to make their future in CNC programming will benefit from this book and they will emerge as a successful CNC programmer Many readers who may need some other different kind of programmer will benefit from these references with additional information On the other hand those who do not need further information about CNC programming can ignore those few pages and only explore the topics covered in this book I sincerely hope that this book will help you transform from a better CNC operator to a programmer by understanding not only the HOW but also the WHY of many programming techniques      *Engineers' Digest* ,1983      **Chilton's Iron Age** ,1977      *The Engineers' Digest* ,1983      **Engineering Digest** ,1984

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