


FANUC G code of lathe

G code	Explanation	
G00	Positioning	
G01	Linear interpolation	
G02	Circular interpolation/Helical interpolation CW	
G03	Circular interpolation/Helical interpolation CCW	
G04	Dwell	
G09	Exact stop	
G20	Input in inch	
G21	Input in mm	
G22	Stored stroke check function on	
G23	Stored stroke check function off	
G27	Check reference point return	
G28	Automatic return to reference position	
G29	Automatic return from reference position	
G30	2nd reference position return	
G32	Thread cutting	
G40	Cutter compensation cancel	
G41	Cutter compensation left	
G42	Cutter compensation right	
G50	Scaling cancel	
G52	Local coordinate system setting	
G53	Machine coordinate system selection	
G70	Finish machining cycle	
G71	Inside and outside diameter rough cutting cycle	
G72	Step rough cutting cycle	
G73	Pattern repeating	
G74	Peck dring cycle-Z axis	
G75	Grooving in X axis	
G76	Thread cutting cycle	
G80	Canned cycle cancel	
G83	Peck drilling cycle	
G84	Tapping cycle	
G85	Boring cycle	
G87	Back drilling cycle	
G88	Back tapping cycle	
G89	Back boring cycle	
G90	Cutting cycle 'A'	
G92	Thread cutting cycle	
G94	(step)cutting cycle	
G96	Constant surface speed control	
G97	Constant surface speed control cancel	
G98	Feed per minute	
G99	Feed per rotation	
Support macro programming		

Fanuc G Code

Lei Huang



Fanuc G Code:

Adopting the Song of Phrase: An Psychological Symphony within **Fanuc G Code**

In a world taken by screens and the ceaseless chatter of instant transmission, the melodic splendor and psychological symphony developed by the published word frequently diminish in to the background, eclipsed by the relentless sound and distractions that permeate our lives. Nevertheless, nestled within the pages of **Fanuc G Code** an enchanting literary treasure overflowing with fresh emotions, lies an immersive symphony waiting to be embraced. Crafted by a masterful musician of language, that captivating masterpiece conducts visitors on a mental journey, skillfully unraveling the concealed tunes and profound impact resonating within each carefully constructed phrase. Within the depths of this emotional assessment, we shall explore the book is main harmonies, analyze its enthralling writing design, and surrender ourselves to the profound resonance that echoes in the depths of readers souls.

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