



3 INPUTTING AND OUTPUTTING PARAMETERS THROUGH THE READER/PUNCHER INTERFACE

This section explains the parameter input/output procedures for input/output devices connected to the reader/puncher interface.

The following description assumes the input/output devices are ready for input/output. It also assumes parameters peculiar to the input/output devices, such as the baud rate and the number of stop bits, have been set in advance. (See Section 4.5, "PARAMETERS OF READER/PUNCHER INTERFACE.")

3.1 OUTPUTTING PARAMETERS THROUGH THE READER/PUNCHER INTERFACE

- 1 Select the EDIT mode or set to Emergency stop.
- 2 To select the parameter screen, press the  function key as many times as required, or alternatively press the  function key once, then the PARAM section select soft key.
- 3 Press the [OPRT] soft key to display operation select soft keys, then press the forward menu key located at the right-hand side of the soft keys to display another set of operation select keys including [F OUT].



- 4 Pressing the [F OUT] soft key changes the soft key display as shown below:
- 5 The [NON-0] soft key selects outputting of the parameters with a non-zero value. The [ALL] soft key selects outputting of all parameters. When the [NON-0] soft key or [ALL] soft key is pressed, the soft keys change as described below.



Fanuc Oi Parameter Manual

M Tight



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