

Apply sealant to mating surfaces of differential carrier housing and axle housing. Apply sealant to retaining cap screws, then install carrier assembly and tighten cap screws to 230 ft.-lbs. (310 N-m). Complete reassembly in reverse order of disassembly.

BEVEL PINION AND RING GEAR

All Models So Equipped

256. R&R AND OVERHAUL. Bevel pinion shaft oil seal (6—Fig. 283) can be renewed without removing pinion shaft housing from axle. Disconnect drive shaft and remove pinion shaft yoke (5). Pull or pry old seal out of pivot housing being careful not to damage housing or shaft surfaces. Fill lip of new seal at least 50 percent full of grease, then install seal using a suitable driver. Install drive shaft yoke and tighten

retaining nut until snug. Adjust pinion shaft end play as outlined in paragraph 251.

To disassemble bevel pinion, first remove differential assembly as outlined in paragraph 255. Remove drive shaft yoke (5—Fig. 283) from pinion shaft (17). Remove bevel pinion and bearings from carrier housing. Remove crush ring (10) from pinion shaft and discard the ring. Use suitable puller or press to remove bearing cone (15) from pinion shaft. Remove bearing cups (9 and 14) and shims (13) from carrier housing if necessary.

Inspect all parts for excessive wear or other damage. Bevel pinion and ring gear are a matched assembly and must be renewed as a set. If bevel pinion shaft is renewed, pinion cone point setting must be adjusted as outlined in paragraph 257.

To reassemble, install bearing cups (9 and 14) and shims (13) in carrier housing. Heat front bearing cone (15) to 300°F (150°C) and install onto pinion shaft so it seats against shaft shoulder. Install pinion shaft with new crush ring (10) into carrier. Heat rear bear-

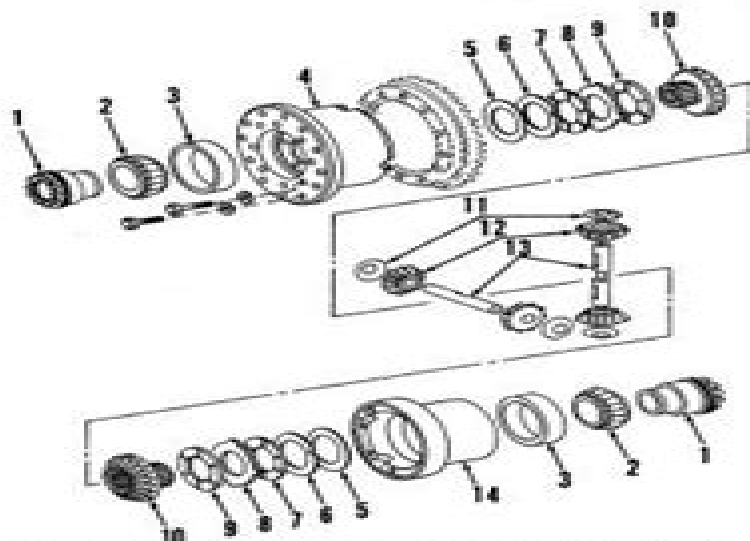


Fig. 282—Exploded view of differential assembly. Note that thick friction disc (9) is installed next to side gear (10) with friction facing towards separator plate (8). Shims (5) are installed between last separator plate and differential case.

- | | |
|----------------------------|----------------------------|
| 1. Bearing adjusting quill | 8. Separator plate |
| 2. Bearing cone | 9. Friction disc, thick |
| 3. Bearing cup | 10. Side gear |
| 4. Differential case half | 11. Thrust washers |
| 5. Shim | 12. Pinion gears |
| 6. Backing plate | 13. Pinion shafts |
| 7. Friction disc | 14. Differential case half |

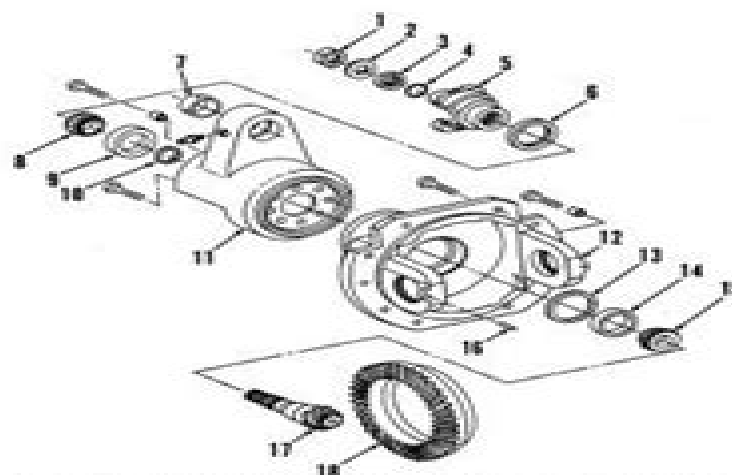


Fig. 283—Exploded view of bevel ring gear and pinion and associated components. Pinion shaft cone point is adjusted by shims (13). Pinion shaft bearings are adjusted by tightening yoke retaining nuts to compress crush ring (10).

- | | |
|---------------------|------------------------|
| 1. Nut | 11. Pivot housing |
| 2. Lockwasher | 12. Carrier housing |
| 3. Nut | 13. Shims |
| 4. "O" ring | 14. Bearing cup |
| 5. Drive shaft yoke | 15. Bearing cone |
| 6. Oil seal | 16. Spring pin |
| 7. Pivot bushing | 17. Bevel pinion shaft |
| 8. Bearing cone | 18. Bevel ring gear |
| 9. Bearing cup | |
| 10. Crush ring | |

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John Deere Quad Range Repair Manual

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Table of Contents John Deere Quad Range Repair Manual

1. Understanding the eBook John Deere Quad Range Repair Manual
 - The Rise of Digital Reading John Deere Quad Range Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying John Deere Quad Range Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an John Deere Quad Range Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from John Deere Quad Range Repair Manual
 - Personalized Recommendations
 - John Deere Quad Range Repair Manual User Reviews and Ratings
 - John Deere Quad Range Repair Manual and Bestseller Lists
5. Accessing John Deere Quad Range Repair Manual Free and Paid eBooks
 - John Deere Quad Range Repair Manual Public Domain eBooks
 - John Deere Quad Range Repair Manual eBook Subscription Services
 - John Deere Quad Range Repair Manual Budget-Friendly Options

6. Navigating John Deere Quad Range Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - John Deere Quad Range Repair Manual Compatibility with Devices
 - John Deere Quad Range Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of John Deere Quad Range Repair Manual
 - Highlighting and Note-Taking John Deere Quad Range Repair Manual
 - Interactive Elements John Deere Quad Range Repair Manual
8. Staying Engaged with John Deere Quad Range Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers John Deere Quad Range Repair Manual
9. Balancing eBooks and Physical Books John Deere Quad Range Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection John Deere Quad Range Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine John Deere Quad Range Repair Manual
 - Setting Reading Goals John Deere Quad Range Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of John Deere Quad Range Repair Manual
 - Fact-Checking eBook Content of John Deere Quad Range Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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