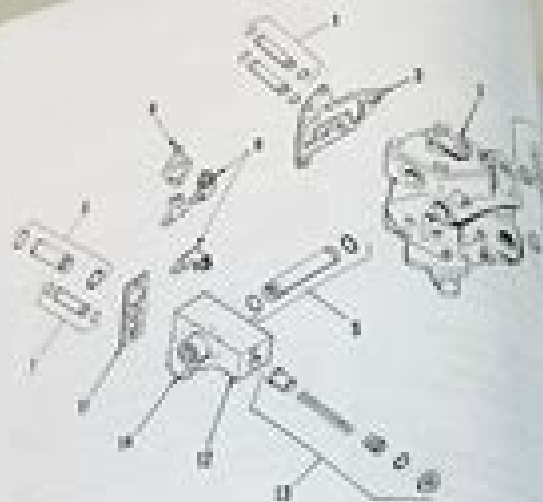




- 1. Valve to check tubes and O-rings
- 2. Gasket
- 3. Control valve assembly
- 4. Filter and connections
- 5. Manifold to valve tube and O-rings
- 6. Pump pressure to manifold tube and O-rings
- 7. Torque converter to oil cooler tube
- 8. Torque converter temperature gauge

*Machines equipped with torque converter
 *Machines without torque converter

- 9. Torque converter housing
- 10. Oil cooler to manifold
- 11. Gasket
- 12. Manifold, pump tube
- 13. Oil cooler bracket
- 14. Manifold to oil cooler

- 1. Drive shaft bearing
- 2. Torque support tube
- 3. Torque gear bearing
- 4. Torque gear
- 5. Starting stud
- 6. Key slot, for manifold key
- 7. Gear housing
- 8. Pump housing
- 9. Front cover
- 10. Front cover bearing
- 11. Front cover seal

*Machines equipped with torque converter
 *Machines without torque converter



Charge Pump

Assembly

1. Remove the charge pump level screw. Remove the gears and gear housing by tapping the pump housing on a wooden block.

2. **TRACTORS EQUIPPED WITH TORQUE CONVERTERS:** Remove the torque converter inlet valve for cleaning, especially if any type of mud or dirt is present.

NOTE: Valve is feature is available for checking the pressure setting, replacement is recommended.



Gears removed (torque converter model illustrated)



Gear housing removed (torque converter model illustrated)

International 500e Dozer Service Manual

Karin Nielsen-Saines



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