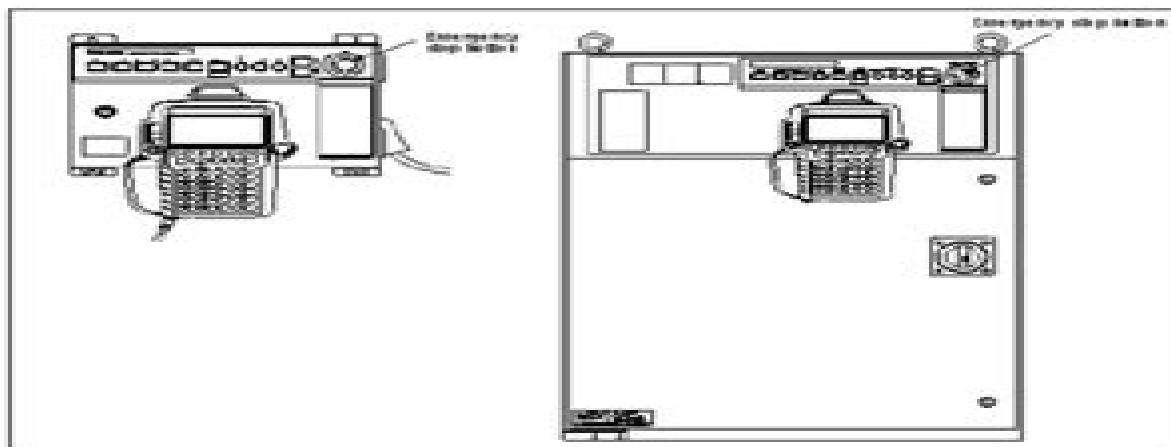


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3.5 TROUBLESHOOTING USING THE ERROR CODE

- (1) SRVO-001 SVAL1 Operator panel E-stop
 - **(Explanation)** The emergency stop button on the operation box or operator's panel or is pressed.
 - **(Action 1)** Release the emergency stop button pressed on the operator's box.
 - **(Action 2)** Check the wires connecting the emergency stop switch connector CRT8 for continuity. If an open wire is found replace the entire harness.
 - **(Action 3)** With the emergency stop in the released position, check for continuity across the terminals of the switch. If continuity is not found, replace the switch. If continuity is found replace the operator panel PCB.
 - **(Action 4)** Replace the Main Board.



- (2) SRVO-002 SVAL1 Teach pendant E-stop
 - **(Explanation)** The emergency stop button on the operator's Teach Pendant was pressed.
 - **(Action 1)** Release the emergency stop button on the teach pendant.

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