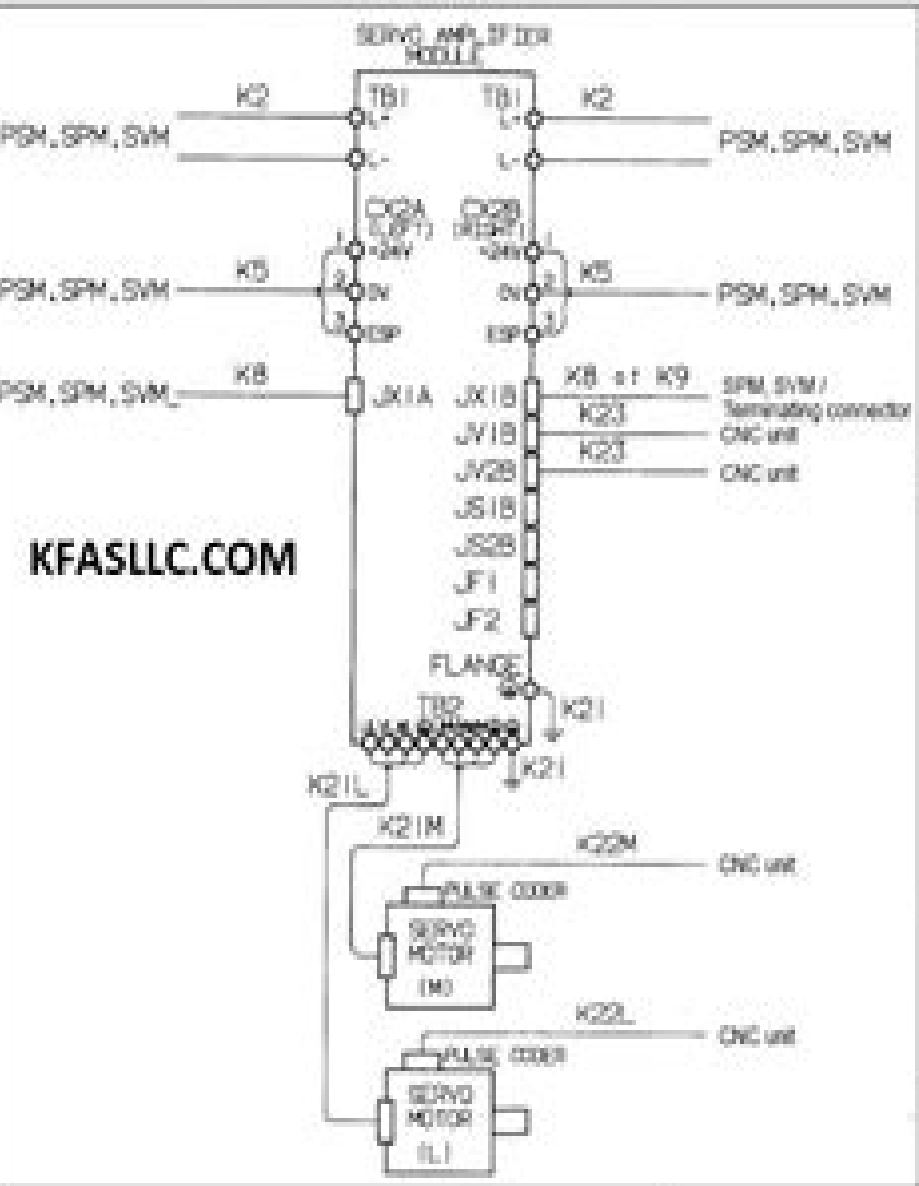


TYPE A interface (when Fanuc 0 or 15 control is used. Notice: Pulse coder feedback is connected to axis control board of CNC as oppose to the J1/J2 of servo amplifier module)



WARNING
Do not touch module components or connected cables while this LED is lit. There is a danger of electric shock.

Names of connectors and terminal blocks

	Names	Display	Remarks
1	DC link terminal block		Display the terminal block TB2
2	Battery for ABS pulse coder	BATTERY	ABS-6073-8001
3	Status LED	STATUS	
4	Power connector for ABS pulse coder battery	CX5A	
5	interface switching connector	S1/S2	Type-A interface S1 Type-B interface S2
6	Fuse for 24V power	F2	3.2A, 48VDC
7	24V power I/O connector	CX2A/CX2B	
8	DC link charge LED		(Warning)
9	Signal check connector	JX5	Use as S/M check board
10	input connector for interface between modules	JX1A	
11	Output connector for interface between modules	JX1B	
12	NC interface connector : L axis for type-A interface	P&M15/JV1B	FS16, FS16, FS15, F50, etc
13	NC interface connector : M axis for type-A interface	P&M12/JV2B	FS16, FS16, FS15, F50, etc
14	NC interface connector : L axis for type-B interface	P&M21/JS1B	FS20, FS21-Q, etc.
15	NC interface connector : M axis for type-B interface	P&M22/JS2B	FS20, FS21-Q, etc.
16	Pulse coder connector : L axis	ENC1/JF1	Only for type-B interface
17	Pulse coder connector : M axis	ENC2/JF2	Only for type-B interface
18	Terminal block for motor power line : M axis		Display the terminal block TB2
19	Terminal block for motor power line : L axis		Display the terminal block TB2
20	Earth plate		Attached to amplifier
21	Tapped hole for grounding the flange		

Fanuc Beta Spindle Amplifire Trouble Manual

JR Anderson



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