



Splitting the tractor between the gearbox and the spacer or center housing (3 cylinder)

## SPLITTING THE TRACTOR BETWEEN THE GEARBOX AND THE SPACER OR CENTER HOUSING (3 CYLINDER)

### Splitting procedure

2.02A-05

#### Special Tools:

MF.3012 Tractor splitting track.

MF.367B Transmission housing wrench

#### Dis-assembly

1. Drain the transmission oil via the drain plugs on the transmission case and center housing.
2. Disconnect both foot plates at their front mounting brackets.
3. Disconnect the rear lighting cable from under the left hand side of the instrument panel and the securing clip from a gearbox top cover securing bolt.
4. Disconnect the foot brake rods.
5. Disconnect the cover of gearbox.
6. Disconnect the hydraulic pipes which go to of IPTO and spool valve.
7. In 4WD models remove the shaft, tractor under the transmission with the fixed stand.
8. Using the MF.3012 tractor splitting track, support the tractor under the transmission with the fixed stand, and under the center housing with the trolley and rails.
9. If the tractor is fitted with a horizontal exhaust system, remove the bolt, nut, washer and clip securing the silencer to the exhaust down pipe, then release the down pipe from the silencer.

10. Remove the 16 bolts and 11 nuts securing the gearbox and spacer housing to the center housing.
11. Withdraw the rear axle and Center housing rearwards.
12. Discard the gasket.
13. Remove the split pin from the shear tube, but only if absolutely necessary.

#### Re-assembly

14. Fit the rear drive shaft into the epicyclic high/low coupler, with the high/low gear lever in low gear, and the main gear lever in the third gear position.
15. Fit the shear tube onto the pinion with the holes around the tube towards the front.
16. Fit two guide studs, approximately 100 mm long a T16 inch UNF, in to the top left and right sides of the transmission flange.
17. Clean off both flanges of the gearbox and center housing removing all traces of oil and grease.
18. Fit a new gasket dry with the two internal lobes fitted to the bottom of the transmission case as shown in the illustrations on page 2A-8.

# Mf 431 Service Manual

**ML Yell**



## **Mf 431 Service Manual:**

## Unveiling the Energy of Verbal Art: An Mental Sojourn through **Mf 431 Service Manual**

In a global inundated with screens and the cacophony of quick connection, the profound power and mental resonance of verbal art frequently fade into obscurity, eclipsed by the regular onslaught of sound and distractions. However, nestled within the musical pages of **Mf 431 Service Manual**, a charming function of fictional beauty that impulses with organic emotions, lies an remarkable trip waiting to be embarked upon. Written by way of a virtuoso wordsmith, this exciting opus manuals visitors on a mental odyssey, softly revealing the latent potential and profound affect embedded within the complex internet of language. Within the heart-wrenching expanse of this evocative evaluation, we shall embark upon an introspective exploration of the book is key themes, dissect its captivating publishing fashion, and immerse ourselves in the indelible impact it leaves upon the depths of readers souls.

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