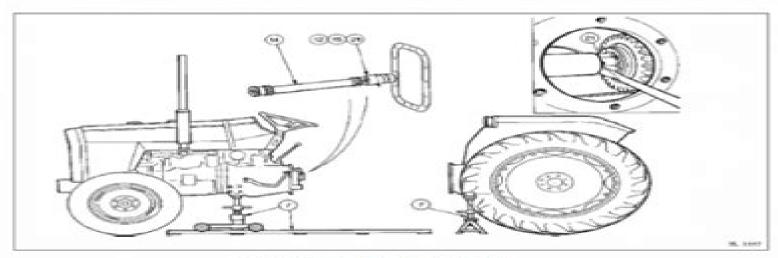
# Splitting the Tractor



Splitting the tractor between the gearbox and the spacer or center bossing (3 cylinder)

#### SPLITTING THE TRACTOR BETWEEN THE GEARBOX AND THE SPACER OR CENTER HOUSING (3 CYLINDER)

#### Splitting procedure

2.02A-05

Special Tools:

MF.3012 Tractor splitting track.

MF.367B Transmission housing wrench

#### Dis-assembly

- Drain the transmission oil via the drain plugs on the transmission case and center housing.
- Disconnect both foot plates at their front mounting brackets.
- Disconnect the rear lighting cable from under the left hand side of the instrument panel and the securing clip from a gearbox top cover securing bolt.
- 4. Discomment the foot brake rods.
- Disconnect the cover of gear box.
- Disconnect the hydraulic pipes which go to of IPTO and spool valve.
- In 4WD models remove the shaft. tractor under the transmission with the fixed stand.
- Using the MF3012 tractor splitting track, support the tractor under the transmission with the fixed stand, and under the center housing with the trolley and tails.
- If the tractor is fitted with a horizontal exhaust system, nemove the bolt, rut, washer and clip securing the silencer to the exhaust down pipe, then release the down pipe from the silencer.

- Remove the 16 holts and 11 ruts securing the gearbox and spacer housing to the center housing
- Withdraw the rear axle and Center housing rearwards.
- 12. Discard the gasket.
- Remove the split pin from the shear tube, but only if absolutely recessary.

#### Re-assembly

- Fit the rear drive shaft into the epicyclic high-low coupler, with the high-low gear lever in low gear, and the main gear lever in the third gear position.
- Fit the shear tube onto the pinion with the holes around the tube towards the front.
- Fit two guide stude, approximately 100 mm long s. 3/16 inch UNC, in to the top left and right sides of the transmission flange.
- Clean off both flanges of the gearbox and center housing rersoving all traces of oil and grease.
- Fit a new gasket dry with the two internal lobes fitted to the bottom of the transmission case as shown in the filturations on page 2A.-R.

# **Mf 431 Service Manual**

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# Unveiling the Energy of Verbal Art: An Mental Sojourn through Mf 431 Service Manual

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