

machinegun can engage unprotected targets under all conditions of visibility. The final protective line of machineguns are the basis for all intensive fire planning within the infantry battalions.

### 100. DESCRIPTION

The M60 machinegun is a belt-fed, gas-operated, air-cooled, automatic weapon. (See Figs. 1 and 2.) It fires from an open bolt and is fed by a disintegrating belt of metal links. The gas from firing one round provides the energy for firing the next. Thus, the gas functions automatically as long as it is supplied with ammunition and its trigger is held to the rear. The M60 may be fired from pedestal, tripod, or tripod mounting. The barrel can be changed in three seconds. This feature allows rapid cooling and accuracy for the M60's increased rates of fire over those of last modern machineguns.



Figure 1.--Left Side of M60 Machinegun, Tripod Mounted.

### 101. SIGHTS

The M60 has a front sight permanently affixed to the barrel. The rear sight leaf is mounted on a spring-type dovetail base. (See Fig. 2.) It can be folded forward to the horizontal when the gun is to be moved. A range plate on the sight leaf is marked for each 100 meters, from



Figure 2.--Right Side of M60 Machinegun, Tripod Mounted.

100 meters to the maximum effective range of 1,100 meters. Range changes may be made by using the rear sight slide. The slide release is used for making major changes in elevation. The elevating knob is used for fine adjustments, such as during zeroing. Four clicks on the elevating knob equals a 1-mil change of elevation. The sight is adjustable for windage five mils right and left of zero. The windage knob is located on the left side of the sight. One click on the windage knob equals a 1-mil change of deflection.

### 102. GENERAL DATA

Ammunition	7.62mm ball, tracer, blank, and dummy
Length	43.5 inches
Weight	23.2 pounds
Weight of M13 tripod	18.5 pounds
Weight of spare barrel case, complete	13 pounds (rubberized case) 16.5 pounds (canvas case)
Height of gun on tripod	18.5 inches
Rate of fire	
Sustained	100 rounds per minute
Rapid	200 rounds per minute
Cyclic	550 to 600 rounds per minute

# Marine Corps Machine Gun Manual

**SJ Ball**



## **Marine Corps Machine Gun Manual:**

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