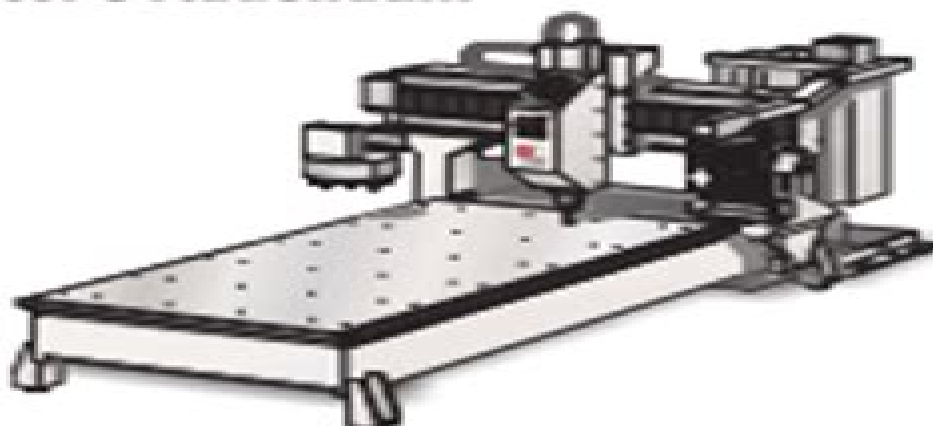


Gantry Router Operator's Addendum



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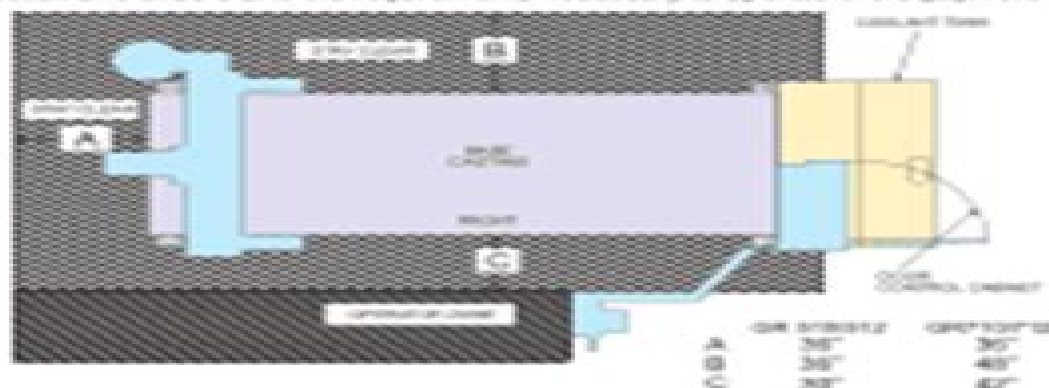
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This machine must be operated only by trained and qualified personnel in order to insure a safe environment. The following precautions are provided to help protect the machine operator against accidents. Every operator of this machine must read this section and understand the requirements necessary to operate this equipment in a safe manner. These guidelines are only available in English. It is the customer's responsibility to make non-English speaking personnel aware of these guidelines.

Modifications to this machine or these procedures will not insure safe operation. The machine power must be turned OFF prior to the removal of any panels for the purpose of service or maintenance access.

Any additional guards or safety devices deemed necessary, are the sole responsibility of the machine operator.

The tool-changer may start at any time. All personnel must be clear of the tool-changer, when the machine is powered up.



Haas Servo Controller Manual

Julia Schneider



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