

# SHOP MANUAL

**Galion Manufacturing Division**

Galion Industries, Inc., Galien, Ohio 44823, U.S.A.

## TRANSMISSION

(MODEL 2420)

The following instructions will cover the disassembly and assembly of the four speed full reversing powershift transmission used in the following Galien motor graders and cranes.

### Graders

T-500A  
T-600A  
T-500L  
T-600B (DI engine only)

### Cranes

90A  
100A  
110A  
120A  
130A

Lubricant ----- Automatic transmission fluid type A, Suffix A, or Dexron.

Torques ----- Standard torques apply unless otherwise stated.

Drawing and dimensions of tool recommended for use in disassembly and assembly of the clutches located on the back of this page.

## CAUTION

ALL COMPONENTS MUST BE PROPERLY SUPPORTED DURING DISASSEMBLY AND ASSEMBLY.

ALL JACKING HOISTING AND GENERAL WORKSHOP EQUIPMENT REQUIRED FOR THIS OPERATION MUST BE IN GOOD WORKING ORDER.

EXTREME CAUTION TO BE OBSERVED AT ALL TIMES TO PREVENT INJURY.

SAFE WORKSHOP PRACTICES ARE A MUST.

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**BINDER**

GRADER  
CRANE

**FILE**

**C**

**SECTION**

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# Galion 150a Service Manual

**Consolidated Vultee Aircraft  
Corporation. Stinson Division**

A red circular graphic with a gradient, appearing as a partial circle or a thick curved line, located to the right of the text box.

**Galion 150a Service Manual:**

**Congressional Record** United States. Congress,1975      *The Waterways Journal* ,1991-08      **Financial Mail** ,1983  
**General Service Manual for Stinson Voyager 150** Consolidated Vultee Aircraft Corporation. Stinson Division,1946

## Decoding **Galion 150a Service Manual**: Revealing the Captivating Potential of Verbal Expression

In a period characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its ability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Galion 150a Service Manual**," a mesmerizing literary creation penned by way of a celebrated wordsmith, readers embark on an enlightening odyssey, unraveling the intricate significance of language and its enduring impact on our lives. In this appraisal, we shall explore the book's central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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