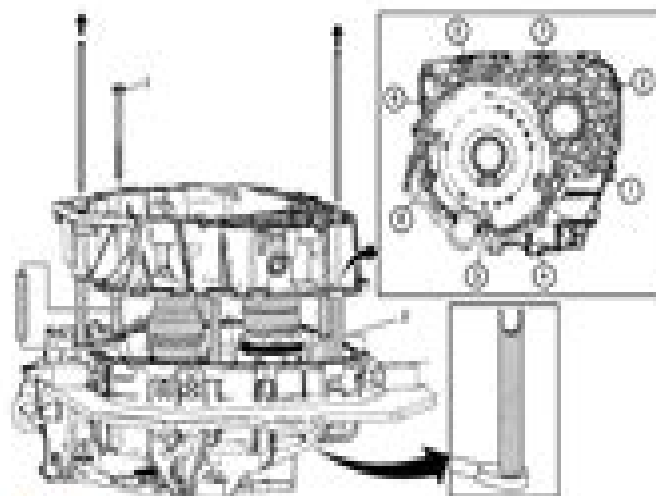




### Tighten Sequence

| Callout | Component Name                                                                                                                                                                                                                                                                                                                                                                                                     |
|---------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|         | Spacer Bolt 7/8 x 1.27 (Qty: 6)                                                                                                                                                                                                                                                                                                                                                                                    |
|         | <b>Caution:</b> Refer to <b>Fastener Caution</b> in the Preface section.                                                                                                                                                                                                                                                                                                                                           |
|         | <b>Procedure</b>                                                                                                                                                                                                                                                                                                                                                                                                   |
| 1       | <ol style="list-style-type: none"> <li>1. Install the remaining spacers evenly at every other bolt hole.</li> <li>2. Remove the DT-47600-2 which is part of DT-47600 selection page 42, guide pins and install spacer bolts in all bolt holes at spacer locations.</li> <li>3. Tighten the bolts in sequence to: <ul style="list-style-type: none"> <li>Tighten</li> <li>30 ft-m (22 ft-lb)</li> </ul> </li> </ol> |
|         | <b>Special Tools</b>                                                                                                                                                                                                                                                                                                                                                                                               |
|         | DT-47600 Thrust Washer Selection Page 42                                                                                                                                                                                                                                                                                                                                                                           |
|         | For equivalent regional tools, refer to <a href="#">Special Tools</a>                                                                                                                                                                                                                                                                                                                                              |
|         | Front Differential Carrier Assembly                                                                                                                                                                                                                                                                                                                                                                                |
|         | <b>Caution:</b> If the bearings are not properly seated into the bearing cups, the washer selection will be inaccurate and the bearing pre-load will be set too low. Low bearing pre-load will cause premature failure of the front differential drive pinion gear.                                                                                                                                                |

Rotate the differential assembly 10 revolutions to allow the bearings to seat into the cups.

**Tip:**  
Differential rotating tool DT-47762 differential rotating tool can be used to rotate the differential from the case side.

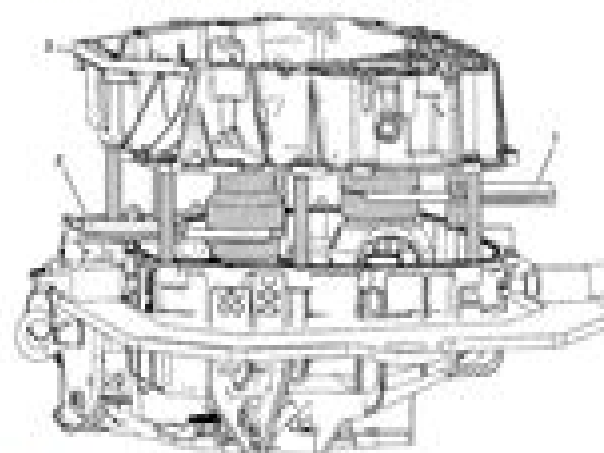
2

### Special Tools

DT-47762 Differential Rotating Tool

For equivalent regional tools, refer to [Special Tools](#)

### Differential Thrust Washer Selection



### Differential Thrust Washer Selection

| Callout | Component Name                                                                                                                                                                 |
|---------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|         | <b>Caution:</b> Improper thrust washer selection can cause insufficient taper bearing pre-load which will cause premature failure of the front differential drive pinion gear. |
|         | Front Differential Bearing Washer                                                                                                                                              |
|         | <b>Tip:</b><br>Place DT-47600-2 in the gap in DT-47600-2 which are both part of DT-47600 selection page 42, to determine the proper thrust washer. Choose the correct          |

# G6 2005 2010 Factory Service Repair Manual

**Ford Motor Company. Service  
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## **G6 2005 2010 Factory Service Repair Manual:**

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