

Most Important Controller Parameters for Use with Troubleshooting:

If the "Engine Torque" is greater than "Target Torque", The heater is OFF. "Power Control" = 0.

"Power Control" is the present output to the heater. It is limited to the minimum of:
 1) "Health Control Limit" (70% - 95%), 2) "Temp-Control Limit" (500 F - 750 F), and
 3) "Control Limit (RVT)".

- 1) above is derived from "Heater Health" which must remain less than 95%. (range 80% - 95%).
- 2) above is derived from "Heater In Temp", greater than 500 F up to 750 F. Greater than 750 F sets 2) above to minimum.
- 3) above is derived from bus voltage. It is the normal limit to heater "Power Control" which is 15 Kw.

"Turbo Inlet Temperature" sets "Target Torque" which is the "Power Control" setpoint. It can increase up to 30%.

The system will derate if the "Wattow Watchdog" reaches zero.

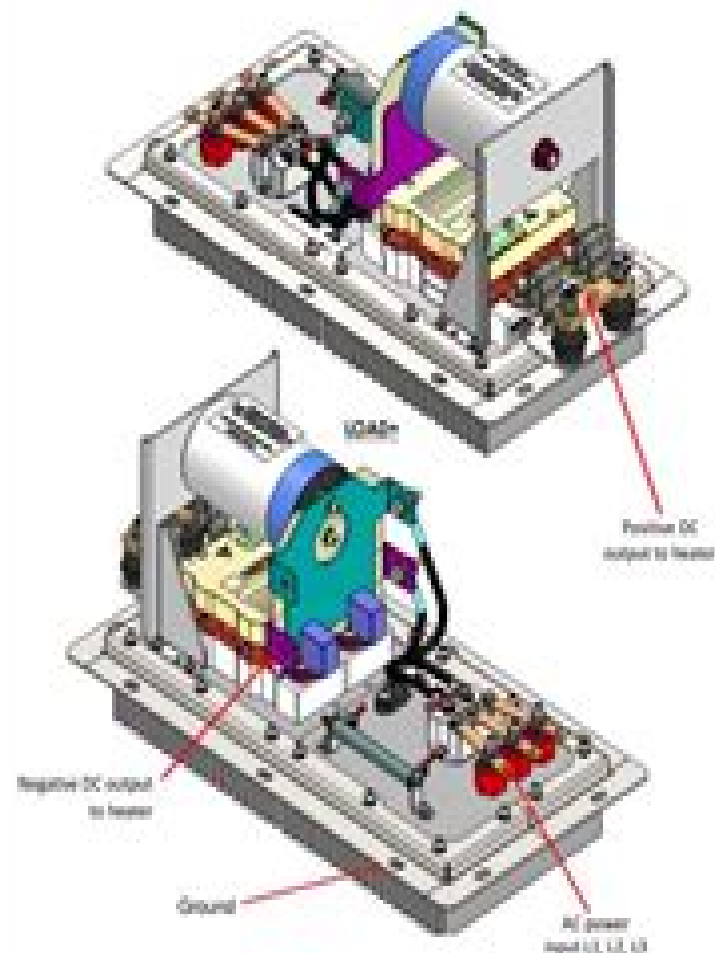
System Measurements

Use of the LED's and controller data screen will provide the quickest method to locating a problem with the system.

Check the LED's first and compare them against the list shown above. If it is not clear what the problem is, connect the DooTek tool with a lap top-computer and retrieve the controller data screen.

To measure the heater voltage, remove the cover from the terminal box attached to the heater. There are three wires connecting to the heater, DC voltage +, DC voltage - and ground. The signal to the heater is a PWM waveform. The voltage can be as high as 480 volts DC. Use a multimeter rated for 1000 volts. If the voltage is less than 270 volts, the heater is OFF. Information from the controller data screen will indicate if the heater should be ON or OFF.

Control power is provided by the battery based electrical system on the generator. This is fuse protected by a 5-amp fuse, F1, in the RMS control harness. Voltage will be 12 volts on some generators and 24 volts on some generators.

Chopper Voltage Measurements and Connections

Chopper Cables - Not for Removal

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G50maintenance And Service Guide

Michael Hoelscher



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Table of Contents G50maintenance And Service Guide

1. Understanding the eBook G50maintenance And Service Guide
 - The Rise of Digital Reading G50maintenance And Service Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying G50maintenance And Service Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an G50maintenance And Service Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from G50maintenance And Service Guide

- Personalized Recommendations
- G50maintenance And Service Guide User Reviews and Ratings
- G50maintenance And Service Guide and Bestseller Lists
- 5. Accessing G50maintenance And Service Guide Free and Paid eBooks
 - G50maintenance And Service Guide Public Domain eBooks
 - G50maintenance And Service Guide eBook Subscription Services
 - G50maintenance And Service Guide Budget-Friendly Options
- 6. Navigating G50maintenance And Service Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - G50maintenance And Service Guide Compatibility with Devices
 - G50maintenance And Service Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of G50maintenance And Service Guide
 - Highlighting and Note-Taking G50maintenance And Service Guide
 - Interactive Elements G50maintenance And Service Guide
- 8. Staying Engaged with G50maintenance And Service Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers G50maintenance And Service Guide
- 9. Balancing eBooks and Physical Books G50maintenance And Service Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection G50maintenance And Service Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine G50maintenance And Service Guide
 - Setting Reading Goals G50maintenance And Service Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of G50maintenance And Service Guide

- Fact-Checking eBook Content of G50maintenance And Service Guide
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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