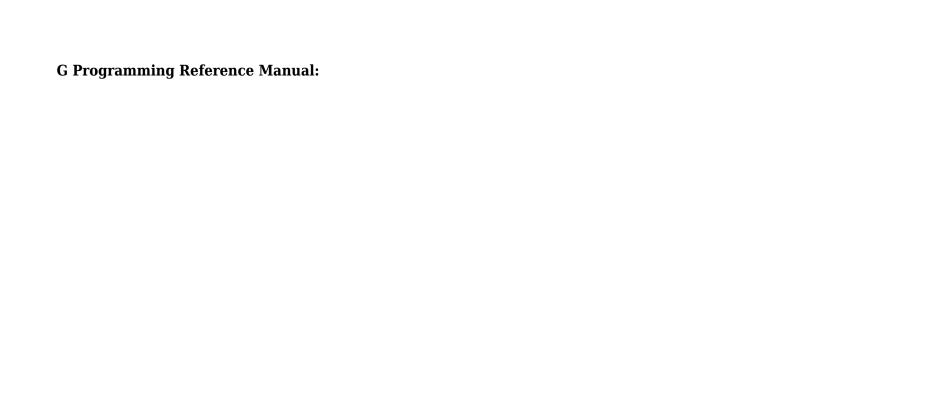
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G00		Posicionamiento (rápido)				
G01	mars	Interpolación lineal (avance de corte)				
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G04		Dwell (Habitar)				
G04.1	00	Código G que evita el almacenamiento en búter				
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G17		Selección del plano XpYp	The same of the sa			
G18	0.2	Selección de plano ZpXp	Xp: eje X o su eje paralelo Yp: eje Y o su eje paralelo			
G19	1,000	Selección de plano YpZp	Zp: eie Z o su eie paralelo			
G20 (G70)		Entrada en pulgadas				
G21 (G71)	06	Entrada en mm				
G22						
G23	0-4	Función de comprobación de carrera almacenada activada				
		Función de comprobación de camera almacenada desactivada				
G25	19	Detección de fluctuación de velocidad del husillo desactivada				
G26 G27	0-200	Detección de fluctuación de velocidad del husillo activada				
		Comprobación de retorno a la posición de referencia				
G28		Retorno automático a la posición de referencia				
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G31		Saltar Función				
G31.8		EGB-axis skip				
Gaa	01	Threading (enhebrar)				
G37		Automatic tool length measurement				
G38	00	Tool radius/tool nose radius compensation : preserve vector				
G39		Tool radius/tool nose radius compensation : comer circular interpolation				
G-40	2.0000004	Tool radius/tool nose radius compensation : cancel				
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G49 (G49.1)	08	Tool length compensation cancel				

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Whispering the Strategies of Language: An Emotional Quest through G Programming Reference Manual

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