

Code	Group	Description	Modal	Page
G00	1	Rapid Move	Y	10
G01	1	Linear Feed Move	Y	10
G02	1	Clockwise Arc Feed Move	Y	11
G03	1	Counter Clockwise Arc Feed Move	Y	11
G04	0	Dwell	N	14
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G21	6	Millimeter	Y	20
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**Ying-Ying Zheng**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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