



## SUMMARY OF MOST IMPORTANT SPECIFICATIONS FOR 3050, 3350 and 3650 TRACTORS

**NOTE:** For further specifications, see relevant Technical Manual

### ENGINE

#### Valve clearance

(engine hot or cold):

Inlet valves	0.25 mm (0.010 in.)
Exhaust valves	0.40 mm (0.016 in.)

Minimum engine oil pressure  
at 800 rpm and normal operating  
temperature

100 kPa  
(7 bar; 54 psi)

Compression

2100 kPa

(21 bar; 300 psi)

Maximum difference in pressure  
between cylinders

300 kPa  
(3.5 bar; 50 psi)

Maximum blow-by at crankcase  
vent tube

80 g/WWh (2.8 oz ft./WWh)

Rocker arm shaft to cylinder head

50 Nm (35 ft.-lb.)

Cylinder head to cylinder block

Cap screws slipped in oil

1st step

2nd step

3rd step

Rocker cover to cylinder head

10 Nm (7 ft.-lb.)

Connecting rod cap screws

(slipped in oil)

65 to 75 Nm (50 to 55 ft.-lb.)

Main bearings to

cylinder block

120 Nm (85 ft.-lb.)

Flywheel to crankshaft

180 Nm (130 ft.-lb.)

Front axle carrier to engine

without increased lifting capacity

with increased lifting capacity and 2650

upper TORX screws

lower TORX screws

Oil pan to front axle carrier

Oil pan to clutch housing

without increased lifting capacity

with increased lifting capacity

and 2650

Clutch housing to engine

without increased lifting capacity

with increased lifting capacity and 2650

upper and lower right-hand

TORX screws

upper left-hand TORX screws

lower TORX screws

Side frames to front axle carrier

without increased lifting capacity

with increased lifting capacity and 2650

TORX screws

Side frames to flywheel housing

without increased lifting capacity

with increased lifting capacity and 2650

upper and lower cap screws

center cap screws

### FUEL INJECTION NOZZLES

Opening pressure of a new or re-  
conditioned nozzle with new spring

—Engine without turbocharger

21700 to 22800 kPa

(217 to 224 bar;

3150 to 3250 psi)

—Engine with turbocharger

23100 to 25800 kPa

(231 to 258 bar;

3450 to 3750 psi)

Minimum opening pressure with  
used nozzle

—Engine without turbocharger

20700 kPa

(207 bar; 3000 psi)

—Engine with turbocharger

24100 kPa

(241 bar; 3500 psi)

Maximum difference in  
opening pressure

700 kPa

(7 bar; 100 psi)

Fuel injection nozzle to  
cylinder head

30 Nm (22 ft.-lb.)

### BATTERIES

Cold crate testing current

355 amps.

### ENGINE CLUTCH

Thickness of a new disk

30 mm (0.38 in.)

wear limit

7 mm (0.28 in.)

Maximum permissible warpage

of clutch disk

0.3 mm (0.02 in.)

Flywheel to crankshaft

180 Nm (130 ft.-lb.)

Clutch to flywheel

50 Nm (35 ft.-lb.)

Clutch pedal free play

(mechanical operated clutch)

25 mm (approx. 1 in.)

### HI-LO SHIFT UNIT

Operating pressure at 1500 rpm

1000 kPa

(10.5 bar; 150 psi)

Operating pressure of

automatic shift valve

500 to 700 kPa

(5 to 7 bar; 75 to 100 psi)

Hi-Lo shift unit to

clutch housing

50 Nm (35 ft.-lb.)

### SYNCHRONIZED TRANSMISSION

Differential drive shaft

Rolling drag torque with

new bearings

0.75 to 1.5 Nm (6.5 to 13 in.-lb.)

Used bearings

0.4 to 0.75 Nm (3.5 to 6.5 in.-lb.)

Special hub, nut or

special nut of differential

drive shaft

140 Nm (100 ft.-lb.)

# John Deere 3350 Workshop Manual

**John Sherman Porter**



**John Deere 3350 Workshop Manual:**

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