Phace a container uncer the rear purties of clutch to ting to calce the hydractic oil from the pump rest pipe and the cover inter pipe, white the tractor is separated.

IMPORTANT: Do not lose check valve assembly (tractors without Hi-Lo or reverser) in end of hydraulic pump intel pipe when separation is made. Install captures on hydraulic pipes and fittings to prevent astry of foreign material.

Remove the cusp screws securing the cluster housing to the origine and roll may portion of tractor away from engine. Place a metal support stand under transmission.

#### ASSEMBLY

Remove coptugs and join ongine and clutch housing. Remove the numbered reinoval steps. Remove JPG-9 support stand near took jack. Tighten cap 5014v9 to 179 1/85 tore se.

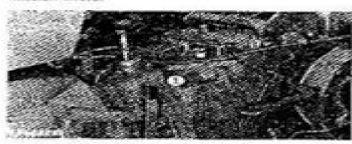
"ristall battery, side onlie screens, nood, multier, and cow. Start ongine, inspect for looks, and check oppression.

## FROM TRANSMISSION CASE

Drain the transmission (remove both drain plugs). Femove the hydraulic oil filtor pover and element.

Hormove the mawbuil mem tracter.

Discontract the clotch return spring. Remove the left-hand and right-hand tootresss. Remove the transmission shield.



THIS I LEON THAT SUMM WOOM PROCEDURES

 Disconnect wiring harness from start-safety switch and light switch (Fig. 4).

 Disconnect hydrautic oil reservoir vent trese (Fig. 5). Disconnect mid couplant (if coupped).

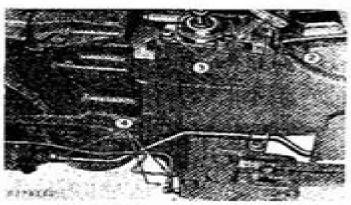


Fig. 5-Right Hamil Separation Procedures

3. Remove control valve coner, and remove shift cover cap screws (tractors with Hi-Le shift). Remove shift cover from clutch bousing. Inside the clutch housing, remove the two clutch housing-te-transmission case cap screws, and the goar shifter lever guide spring.

 Disconnect brake pipes from trake valve housing, and disconnect pressure pipe at pressure control valve.

Install JDC-9 support stand on flywirest nousing.

CAUTION: Install a wood block between front axie and front support on both sides of tractor to prevent assembly from tipping (Fig. 6).

Place floor jack under transmission case

Remove the clutch housing-to-transmission case cap screes, and sequente units. Install captuge.



Tigs, G-Clinich Insuraing Separated Propriet (sprigminelise)

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