

MACHINE SHOP

The shop where machining operations are performed. Machining is a manufacturing process in which the raw material is processed by removing unwanted material with the help of machines. Different machines used in machine shop are:

1. Lathe machine
2. Shaper
3. Milling machine
4. Planing machine
5. Drilling machine
6. Grinding machine
7. Threading machine

LATHE

A lathe is a powered mechanical device in which the work is held and rotated against a suitable cutting tool for producing cylindrical forms in the metal, wood or any other machinable material.

TYPE OF LATHE

- a) Precision lathe
- b) Tool room lathe
- c) Capstan and turret lathe
- d) Automatic lathe
- e) Speed lathe
- f) Engine lathe
- g) Bench lathe
- h) Special purpose lathe

THE PRINCIPLE OF LATHE

1. **BED:** The bed is the base or foundation of lathe. It is casting made in one piece. It holds or support all other parts of lathe.
2. **HEAD STOCK:** It is a permanently fastened on the innerways at the left hand end of the bed. It supports spindle and driving arrangements. All lathe receive their power through head stock.
3. **TAILSTOCK:** It is the counter part of head stock and is situated at the right end of the bed. It is used for supporting the work when turning on centers or when a long component is to be held in a chuck.

Mechanical Engg Basic Workshop Lab Manual

G Thomas



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The Practical Engineer's Hand-book Walter S. Hutton,1902 *The Workman's Manual of Engineering Drawing* John Maxton,1891 **Pattern making, a practical treatise embracing the main types of engineering construction, by a foreman pattern maker [J.G. Horner].** Joseph Gregory Horner,1902 **Report of the Commissioner of Education Made to the Secretary of the Interior for the Year ... with Accompanying Papers** United States. Bureau of Education,1908 **Report of the Federal Security Agency** United States. Office of Education,1908 **The Utah Educational Review** ,1922 **Bombay** India. Industrial Commission,1919 *Parliamentary Papers* Great Britain. Parliament. House of Commons,1902 Minutes of Evidence ... India. Indian industrial commission, 1916-18,1918 **Report** Commonwealth Shipping Committee,1919 *Bengal and Central Provinces* India. Industrial Commission,1919 *Minutes of Evidence, 1916-18: Bengal and Central Provinces* India. Industrial Commission,1918 *The architect's guide* Frederick Rogers (architect.),1894 *East India (Industrial Commission, 1916-18)* India. Industrial Commission,1919 *Practical Geometry for the Architect, Engineer, Surveyor and Mechanic ...* Edward Wyndham Tarn,1882 Report of the Commissioner of Education ,1883 **Engineering** ,1908 The cabinet-maker's guide Richard Bitmead,1901 *Municipal Engineering and the Sanitary Record* ,1923 **Practical Building Construction** John Parnell Allen,1897

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