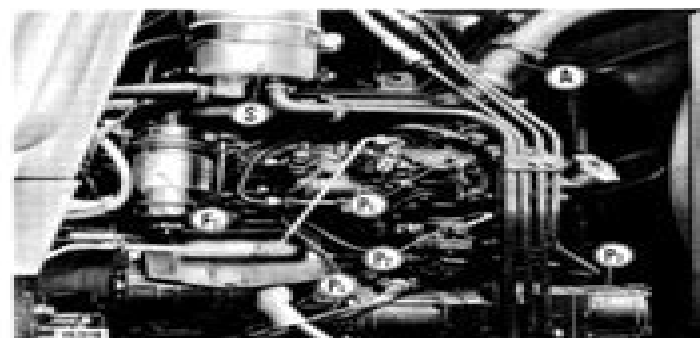


a



b

RH Side View of Engine

a. Early models 55-90 and 60-90 - b. Late models 55-90 and 60-90 - A. Inlet manifold - F₁. First fuel filter (early model) - F₂. Second fuel filter (late model) - P₁. Integral cartridge filter (late model) - P₂. C.A.V. distributor injection pump - P₃. Diaphragm-type fuel lift pump - P₄. Steering pump - P₅. Lift pump - S. Steering fluid reservoir.

DESCRIPTION

FIAT engines installed on 55-90, 60-90, 70-90, 80-90, 90-90 and 100-90 models are high-speed, 4-stroke, direct injection, in-line Diesel units.

Engine block - Single iron casting, dry sleeve, crankshaft, camshaft and valve tappet seats.

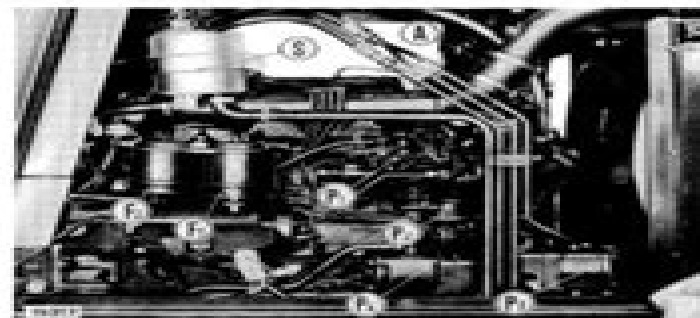
Cylinder head - Integral valve seats.

Valve gear - Pushrod operated valves, helical gear

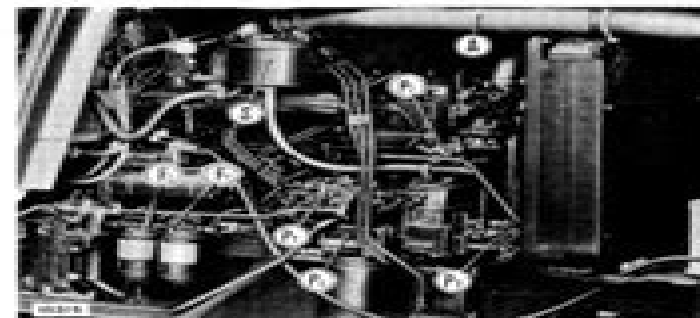
driven camshaft.

Crank gear - Crankshaft running on 4 bearings (55-90 and 60-90), on 5 bearings (70-90 and 80-90), on 6 bearings (90-90) or on 7 bearings (100-90). Light alloy pistons feature one compression ring and two oil scraper rings.

A flyweight - type dynamic balancer in the oil pan (70-90 and 80-90) reduces engine and engine-induced vibrations.



c



d

RH Side View of Engine

c. Models 70-90 and 80-90 - d. Models 90-90 and 100-90 - A. Inlet manifold - F₁. First fuel filter - F₂. Second fuel filter - P₁. BOSCH distributor injection pump - P₂. Diaphragm-type fuel lift pump - P₃. Steering pump - P₄. Lift pump - S. Steering fluid reservoir.

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