

(6) Servo alarms

Number	Meaning	Contents and actions
400	SERVO ALARM: 1, 2TH AXIS OVERLOAD	1-axis, 2-axis overload signal is on. Refer to diagnosis display No. 720 or 721 for details.
401	SERVO ALARM: 1, 2TH AXIS VRDY OFF	1-axis, 2-axis servo amplifier READY signal (DRDY) went off.
402	SERVO ALARM: 3, 4TH AXIS OVERLOAD	3-axis, 4-axis overload signal is on. Refer to diagnosis display No. 722 or 723 for details.
403	SERVO ALARM: 3, 4TH AXIS VRDY OFF	3-axis, 4-axis servo amplifier READY signal (DRDY) went off.
404	SERVO ALARM: n-TH AXIS VRDY ON	Even though the n-th axis (axis 1-8) READY signal (MCON) went off, the servo amplifier READY signal (DRDY) is still on. Or, when the power was turned on, DRDY went on even though MCON was off. Check that the axis card and servo amplifier are connected.
405	SERVO ALARM: ZERO POINT RETURN FAULT	Position control system fault. Due to an NC or servo system fault in the reference position return, there is the possibility that reference position return could not be executed correctly. Try again from the manual reference position return.
406	SERVO ALARM: 7, 8TH AXIS OVER LOAD 7, 8TH AXIS VRDY OFF	7-axis, 8-axis overload signal is on. Refer to diagnosis display No. 726 or 727 for details. 7-axis, 8-axis servo amplifier READY signal (DRDY) went off.
4n0	SERVO ALARM: n-TH AXIS - EXCESS ERROR	The position deviation value when the n-th axis stops is larger than the set value. Note) Limit value must be set to parameter for each axis.
4n1	SERVO ALARM: n-TH AXIS - EXCESS ERROR	The position deviation value when the n-th axis moves is larger than the set value. Note) Limit value must be set to parameter for each axis.
4n3	SERVO ALARM: n-th AXIS - LSI OVERFLOW	The contents of the error register for the n-th axis exceeded 2^{31} power. This error usually occurs as the result of an improperly set parameters.
4n4	SERVO ALARM: n-TH AXIS - DETECTION RELATED ERROR	N-th axis digital servo system fault. Refer to diagnosis display No. 720 and No.727 for details.
4n5	SERVO ALARM: n-TH AXIS - EXCESS SHIFT	A speed higher than 4000000 units/s was attempted to be set in the n-th axis. This error occurs as the result of improperly set CMR.
4n6	SERVO ALARM: n-TH AXIS - DISCONNECTION	Position detection system fault in the n-th axis pulse coder (disconnection alarm).
4n7	SERVO ALARM: n-TH AXIS - PARAMETER INCORRECT	This alarm occurs when the n-th axis is in one of the conditions listed below. (Digital servo system alarm) 1) The value set in Parameter No. 8n20 (motor form) is out of the specified limit. 2) A proper value (111 or -111) is not set in parameter No. 8n22 (motor revolution direction). 3) Illegal data (a value below 0, etc.) was set in parameter No. 8n23 (number of speed feedback pulses per motor revolution). 4) Illegal data (a value below 0, etc.) was set in parameter No. 8n24 (number of position feedback pulses per motor revolution). 5) Parameters No. 8n84 and No. 8n85 (flexible field gear rate) have not been set. 6) An axis selection parameter (from No. 269 to 274) is incorrect. 7) An overflow occurred during parameter computation.
490	SERVO ALARM: 5TH AXIS OVER LOAD	5-axis, 6-axis overload signal is on. Refer to diagnosis display No. 724 or 725 for details.

Fanuc Servo Amplifier B Alarm Codes

JG Myers



Fanuc Servo Amplifier B Alarm Codes:

This book delves into Fanuc Servo Amplifier B Alarm Codes. Fanuc Servo Amplifier B Alarm Codes is an essential topic that needs to be grasped by everyone, from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Fanuc Servo Amplifier B Alarm Codes, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:
 - Chapter 1: Introduction to Fanuc Servo Amplifier B Alarm Codes
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 - Chapter 3: Fanuc Servo Amplifier B Alarm Codes in Everyday Life
 - Chapter 4: Fanuc Servo Amplifier B Alarm Codes in Specific Contexts
 - Chapter 5: Conclusion
2. In chapter 1, the author will provide an overview of Fanuc Servo Amplifier B Alarm Codes. This chapter will explore what Fanuc Servo Amplifier B Alarm Codes is, why Fanuc Servo Amplifier B Alarm Codes is vital, and how to effectively learn about Fanuc Servo Amplifier B Alarm Codes.
3. In chapter 2, the author will delve into the foundational concepts of Fanuc Servo Amplifier B Alarm Codes. This chapter will elucidate the essential principles that must be understood to grasp Fanuc Servo Amplifier B Alarm Codes in its entirety.
4. In chapter 3, this book will examine the practical applications of Fanuc Servo Amplifier B Alarm Codes in daily life. The third chapter will showcase real-world examples of how Fanuc Servo Amplifier B Alarm Codes can be effectively utilized in everyday scenarios.
5. In chapter 4, this book will scrutinize the relevance of Fanuc Servo Amplifier B Alarm Codes in specific contexts. This chapter will explore how Fanuc Servo Amplifier B Alarm Codes is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, this book will draw a conclusion about Fanuc Servo Amplifier B Alarm Codes. This chapter will summarize the key points that have been discussed throughout the book.

This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Fanuc Servo Amplifier B Alarm Codes.

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Table of Contents Fanuc Servo Amplifier B Alarm Codes

1. Understanding the eBook Fanuc Servo Amplifier B Alarm Codes
 - The Rise of Digital Reading Fanuc Servo Amplifier B Alarm Codes
 - Advantages of eBooks Over Traditional Books
2. Identifying Fanuc Servo Amplifier B Alarm Codes
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Fanuc Servo Amplifier B Alarm Codes
 - User-Friendly Interface
4. Exploring eBook Recommendations from Fanuc Servo Amplifier B Alarm Codes
 - Personalized Recommendations
 - Fanuc Servo Amplifier B Alarm Codes User Reviews and Ratings
 - Fanuc Servo Amplifier B Alarm Codes and Bestseller Lists
5. Accessing Fanuc Servo Amplifier B Alarm Codes Free and Paid eBooks
 - Fanuc Servo Amplifier B Alarm Codes Public Domain eBooks
 - Fanuc Servo Amplifier B Alarm Codes eBook Subscription Services
 - Fanuc Servo Amplifier B Alarm Codes Budget-Friendly Options
6. Navigating Fanuc Servo Amplifier B Alarm Codes eBook Formats
 - ePub, PDF, MOBI, and More
 - Fanuc Servo Amplifier B Alarm Codes Compatibility with Devices
 - Fanuc Servo Amplifier B Alarm Codes Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Fanuc Servo Amplifier B Alarm Codes
 - Highlighting and Note-Taking Fanuc Servo Amplifier B Alarm Codes
 - Interactive Elements Fanuc Servo Amplifier B Alarm Codes

8. Staying Engaged with Fanuc Servo Amplifier B Alarm Codes
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Fanuc Servo Amplifier B Alarm Codes
9. Balancing eBooks and Physical Books Fanuc Servo Amplifier B Alarm Codes
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Fanuc Servo Amplifier B Alarm Codes
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Fanuc Servo Amplifier B Alarm Codes
 - Setting Reading Goals Fanuc Servo Amplifier B Alarm Codes
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Fanuc Servo Amplifier B Alarm Codes
 - Fact-Checking eBook Content of Fanuc Servo Amplifier B Alarm Codes
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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