

Machine Status Window



Graphic Window



Program Window

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1  O0000 L/CHC.MER/02.0/3
2  G1000 G000 L100.00
3  G1010 G1.000 G00.00 G1.000 G1.000 G1.000 G1.000 G1.000 G1.000
4  F001
5  G1040 G10.00 F1000.000 G000.000 G1.000 G1.000 G1.000 G1.000
6
7  G1200 T1.00 G00.00 G00.00
8  G1202 M07.0 M03.000000 F000.100 G00.000 F000.000
   L0.00 T1.00
9  G00.00 G00.00 T1.00
10
11 G1203 M09.000000 M-0.00 F000.100 G00.000
   J-0.00 M03.000 F000.100 G1.00 T1.00 G1.00
12
13 G1200 T1.00 G00.00 G00.00
14 G1202 M07.0 M03.000000 F000.100 G00.000 F000.000
   L0.00 T1.00
15 G1203 M09.000000 M-0.00 F000.100 G00.000
   J-0.00 M03.000 F000.100 G1.00 T1.00 G1.00
16
17 G1200
18 M00

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Program window displaying the CNC program code (G-code) for the current operation. The code includes tool changes, feed rates, and coordinate settings.



Fanuc Oi Cnc Programming Manual

Daniela Niemeyer



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