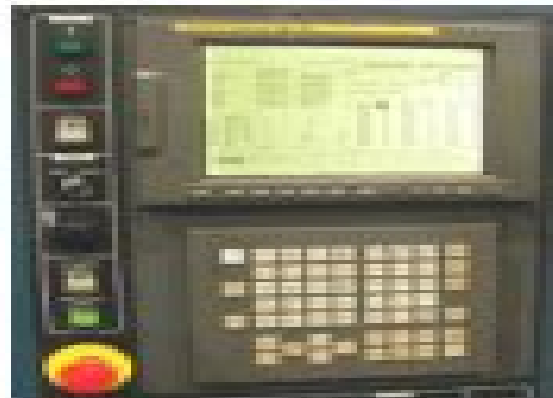


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INSTALLATION INSTRUCTIONS FOR FANUC 15i / 16i / 18i / 20i & 21i Controls



SAVE CNC DATA WITH PCMCIA SRAM CARD BEFORE UPGRADING MEMORY

All Fanuc "i" model controls have a memory card slot on the front left-hand side of the CRT. This slot is to be used with an SRAM card (these are PCMCIA cards) to back up all of your existing SRAM memory (this SRAM is your on-board part program storage). Using a PCMCIA SRAM card, you will be able to quickly and easily perform a complete backup for safety reasons. Although the procedure can be done manually with the serial port, we strongly recommend you use this SRAM card feature during this memory upgrade.

There are various sizes of SRAM cards that can be purchased – 1, 2 & 4 megabytes.

- When you have a Fanuc 15 or 16 "i" control that can be upgraded to 2.25 megabytes of memory, you will need a 4 megabyte SRAM card to back it up properly.
- The Fanuc 18 "i" control has a maximum memory of 2 megabyte (5120 meters), so a 4 megabyte SRAM card will be needed.
- The Fanuc 20 & 21 "i" controls have a maximum memory of 512 kilobyte (1280 meters) and so a 1 Meg card will be need to back them up.

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Table of Contents Fanuc Cnc Operating Manual

1. Understanding the eBook Fanuc Cnc Operating Manual
 - The Rise of Digital Reading Fanuc Cnc Operating Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Fanuc Cnc Operating Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Fanuc Cnc Operating Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Fanuc Cnc Operating Manual
 - Personalized Recommendations
 - Fanuc Cnc Operating Manual User Reviews and Ratings
 - Fanuc Cnc Operating Manual and Bestseller Lists
5. Accessing Fanuc Cnc Operating Manual Free and Paid eBooks
 - Fanuc Cnc Operating Manual Public Domain eBooks
 - Fanuc Cnc Operating Manual eBook Subscription Services
 - Fanuc Cnc Operating Manual Budget-Friendly Options

6. Navigating Fanuc Cnc Operating Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Fanuc Cnc Operating Manual Compatibility with Devices
 - Fanuc Cnc Operating Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Fanuc Cnc Operating Manual
 - Highlighting and Note-Taking Fanuc Cnc Operating Manual
 - Interactive Elements Fanuc Cnc Operating Manual
8. Staying Engaged with Fanuc Cnc Operating Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Fanuc Cnc Operating Manual
9. Balancing eBooks and Physical Books Fanuc Cnc Operating Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Fanuc Cnc Operating Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Fanuc Cnc Operating Manual
 - Setting Reading Goals Fanuc Cnc Operating Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Fanuc Cnc Operating Manual
 - Fact-Checking eBook Content of Fanuc Cnc Operating Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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