

11 FUNCTION BLOCK FUNCTION

11.1 OVERVIEW

A "function block" is a block of a ladder program defined in advance that implements a particular process (function).

You can place a defined function block in other ladder program and set required input/output parameters to execute the function.

By defining a frequently used function as a function block, you can reuse the function easily, and can reduce the time required for programming and increase the development efficiency.

In addition, program diagnosis can be performed without displaying the detailed program in the function block, which is also effective to decrease the amount of the printed maintenance ladder diagram.

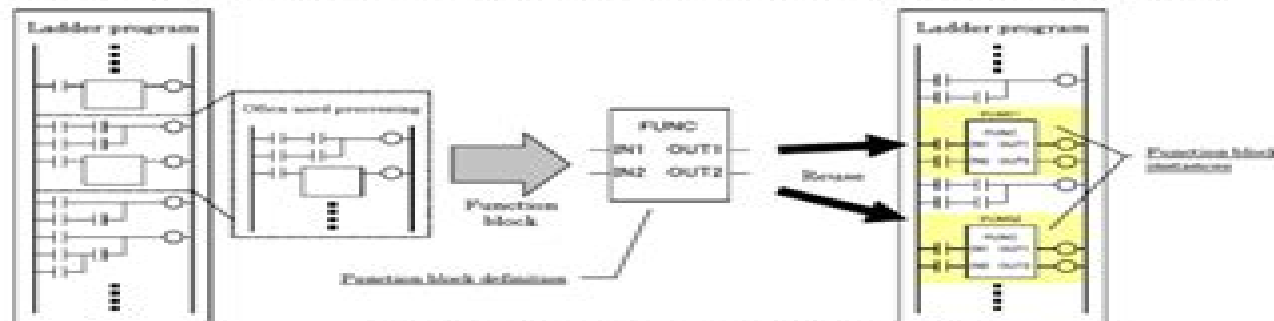


Fig. 11.1 Reusing a program using a function block

NOTE

To use the Function Block function on the series 30i/31i/32i/35i-B or the Power Motion i-A, its option is necessary.

Definition and instance

To create a function block, you need ladder program to implement the function and the input and output signals for the program. These are called as "function block definition." You can paste the defined function block into an actual program and specify the input and output signals to call and execute the function. Each function block pasted into a program is called a "function block instance." You can create more than one instances of the same function block in a program.

NOTE

Programming using function blocks requires FANUC LADDER-III, a PMC programmer that runs on PC. You can also use PMC screens built into the CNC to display the function block monitor and to change addresses and other items that are set as parameters.

Assignment of addresses to parameters and variables

Program a ladder program in a function block definition using variables (symbols) to which specific addresses are not assigned (symbol programming). When a program containing a function block instance is compiled, specific addresses are assigned to the parameters and variables used in the program in the function block. Different addresses are assigned to different function block instances and individual instances operate independently.

Fanuc 30i Ladder Manual

Xiang Xie



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Table of Contents Fanuc 30i Ladder Manual

1. Understanding the eBook Fanuc 30i Ladder Manual
 - The Rise of Digital Reading Fanuc 30i Ladder Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Fanuc 30i Ladder Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Fanuc 30i Ladder Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Fanuc 30i Ladder Manual
 - Personalized Recommendations
 - Fanuc 30i Ladder Manual User Reviews and Ratings
 - Fanuc 30i Ladder Manual and Bestseller Lists

-
5. Accessing Fanuc 30i Ladder Manual Free and Paid eBooks
 - Fanuc 30i Ladder Manual Public Domain eBooks
 - Fanuc 30i Ladder Manual eBook Subscription Services
 - Fanuc 30i Ladder Manual Budget-Friendly Options
 6. Navigating Fanuc 30i Ladder Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Fanuc 30i Ladder Manual Compatibility with Devices
 - Fanuc 30i Ladder Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Fanuc 30i Ladder Manual
 - Highlighting and Note-Taking Fanuc 30i Ladder Manual
 - Interactive Elements Fanuc 30i Ladder Manual
 8. Staying Engaged with Fanuc 30i Ladder Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Fanuc 30i Ladder Manual
 9. Balancing eBooks and Physical Books Fanuc 30i Ladder Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Fanuc 30i Ladder Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Fanuc 30i Ladder Manual
 - Setting Reading Goals Fanuc 30i Ladder Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Fanuc 30i Ladder Manual
 - Fact-Checking eBook Content of Fanuc 30i Ladder Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning

-
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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