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M76	CLAMFERING ON		M131	INTERLOCK BY-PASS (SUB-SPDL)	
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M79	TAILSTOCK QUILL RETRACT		M165	SUB-SPDL & COOLANT STOP	
M80	Q-SETTER SWING ARM DOWN	OPTION	M168	SUB-CHUCK CLAMP	
M81	Q-SETTER SWING ARM UP	OPTION	M169	SUB-CHUCK UNCLAMP	
M84	TURRET CW ROTATION		M203	FORWARD SYNCHRONOUS COM.	
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M87	TORQUE SKIP CANCEL	B AXIS	M206	SPINDLE ROTATION RELEASE	
M88	SPINDLE LOW CLAMP				
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M91	EXTERNAL M91 COMMAND	3 AXIS			
M92	EXTERNAL M92 COMMAND	3 AXIS			
M93	EXTERNAL M93 COMMAND				
M94	EXTERNAL M94 COMMAND	OPTION			
M98	SUB-PROGRAM CALL	OPTION			
M99	END OF SUB-PROGRAM	OPTION			
M103	SUB-SPINDLE FORWARD				
M104	SUB-SPINDLE REVERSE				
M105	SUB-SPINDLE STOP				
M110	PARTS CATCHER ADVANCE(SUB)	OPTION			
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