

Machine Status Window



Graphic Window



Program Window

```

1 OORR L/CHC HEN/02.0/3
2 G1000 G100 L100.00
3 G1010 G1 F100.000 C1.000 L1.000 F1.000 L100.000
4 F10
5 G1040 G10 L1.000 F100.000 C100.000 L1.000 F1.000
6
7 G1200 T1.000 G1.000 G1.000
8 G1202 MPT.1 W12.000000 F100.000 G1.000 F100.000
9 G1.000 L1.000 T1.000
10
11 G1203 MPT.100000 W-1.000 F100.000 F100.000
12
13 G1200 T1.000 G1.000 G1.000
14 G1202 MPT.1 W12.000000 F100.000 G1.000 F100.000
15 G1203 MPT.100000 W-1.000 F100.000 F100.000
16
17 G1200
18
19

```



Fanuc 31i Programming Manual Plasma

H Kauffman



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