

Machine Status Window



Graphic Window



Program Window

```

1  O0000 L/CHC.MER/02.0/3
2  G1000 G000, L100, M0
3  G1010 G1, F00, S00, C0, M0,0, T0, F0, L000,000,1
4  T01
5  G1040 G10, L0, F100, S000, C000, M0, F0, C0, Z0,
6
7  G1200 T1, M0, M0, M0
8  G1202 M07,3 M03,000000 F00, F00, M0, C00, F00, M0,
   L0, M0, T0
9  M0, L0, M0, T1, M0
10
11 G1203 M05, M00000 M-000, Z0000 F00, F00, M00000
   3-00, M00000 C00, L1, M0, T1, M03, M0
12
13 G1200 T1, M0, M0, M0
14 G1202 M07,3 M03,000000 F00, F00, M0, C00, F00, M0,
   L0, M0, T0
15 G1203 M05, M00000 M-000, Z0000 F00, F00, M00000
   3-00, M00000 C00, L1, M0, T1, M03, M0
16
17 G1200
18 M00

```



Fanuc 31i Programming Manual

G Thomas



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