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							G69 13.1

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1 02001 (DEMONSTRINGEAR) ;
2 G1902 B200. D200. H40. I100.
   J100. K3. ;
3 G40 G49 G80 ;
4 G90 ;
5 G0 X0 Y0 Z300 ;
6 ;
7 T02 ;
8 D2 ;
9 G0 G43 H2 Z100. ;
10 H3 S2000 ;
11 G1040 D30. L16. H0.1 F80. V80.
    
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# Fanuc Milling Programming Manual

**Mr. Rohit Manglik**



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