



#### High-accuracy Digital Contact Sensor GT2-70 Series Instruction Manual



The following symbols alert you to matters concerning the prevention of more. The suize to exact these in

	It indicates a hazardous situation which, if not avoided, could result in death or serious injury.
Nonce	It indicates a situation which, if not avoided, could result in product damage as well as property damage.

Safety	Information for GT2-70 Series
A seems	If the following conditions are encountered, immediately turn OFF the power. Continuing to use the GT2-70 Series under these abnormal conditions may cause equipment failure.  • When water or foreign matter enters the controller.  • When the GT2-70 Series is dropped or the housing is damaged.  • When the GT2-70 Series produces smoke or an abnormal smell.
A remail	Do not use the GT2-70 Series with a voltage other than specified voltage, as this may cause fire, electric shock or equipment tailure.     Do not disassemble or modify the GT2-70 Series. This may cause fire or electric shock.     Do not use this product for the purpose to protect a human body or a part of human body.     This product is not intended for use as explosion-proof product. Do not use this product in a huzardous location and/or potentially explosive atmosphere.
	<ul> <li>Be sure to turn OFF the power of the GT2-70 Series and any connecting devices before connecting or disconnecting the cables. Otherwise, there may be a risk of damage.</li> <li>Do not turn OFF the power while setting parameters. Otherwise, the settings may be partially or completely lost.</li> <li>At startup and during operation, be sure to monitor the function performance of the GT2-70 Series or use it in any vary other than described in the specifications.</li> <li>The function performance of products used or modified in this way cannot be guaranteed.</li> <li>When the GT2-70 Series is used in combination with other instruments, function performance may be degraded, depending on operating conditions and the surrounding environment. Use the GT2-70 Series and the surrounding the effect of combined use with other instruments.</li> <li>Do not expose the GT2-70 Series and peripheral devices to sudden temperature discrete instruments.</li> <li>Environmental conditions</li> </ul>
NOTICE -	To use the GT2-70 Series properly and safety do not install the GT2-70 Series in the following locations. Use of this equipment in an improper environment may cause equipment balure.  • Locations outside  • Locations with high humidity, a large amount of dust, or poor vertilation  • Locations where the temperature rises excessively due to direct sunlight, etc.  • Locations reser corrosive or flammable gas  • Locations reser corrosive or flammable gas  • Locations where the GT2-70 Series is directly subjected to vibration or impact  • Locations where traiting or chemicals may come into contact with the GT2-70 Series.  • Locations where static electricity may easily occur notice outside to vibration or impact.  • Noise countermeasures installation near a source of electrical noise such as a power source or a government. Adopt appropriate

countermeasures against noise by using a noise filter or wiring cables in separate ducts, attaching insulation

to the amplifier or the sensor head, etc.

 Handling of the sensor head The GT2 70 Series and peripheral devices are precision. machines. Do not drop, or cause any other impact to these devices. Doing so may cause damage or maillunction.

Co not apply seight greater than what is listed below to the spindle. Do not apply seight greater than what is listed below to the spindle. Do not apply rotational tongue. Otherwise the spindle may break.

The GT2-P12KL(F):F12L(F):F8.12K;FA.12 spindle can rotate a maximum of about 4.5". When using an other contact (OP-T7683) or similar. If pressure in the rotational direction is September 1 of the sensor head, mechanical responses may become slow. If happens, replace the dust seal with a replacement dust seal (OF 87932). Plefor to the instruction manual included with the replacement dust seal (OP-87932) for instructions on how to replace the dust seal. 1000000

#### Other precautions

Effects of surrounding air temperature To use the GT2-70 Series with high accuracy, do not use the GT2-70 Series in an animoment in which the surrounding air temperature changes sharply. It all this about 40 minutes for the 12 minutes, and 60 minutes for the 32 minSo min tops for the informal temperature to stabilize when the surrounding air temperature has changed by 10°C.

The circuit is not stable immediately after the power turns ON, which sometimes causes the indicated value to gradually fluctuate. Visit for about 5 minutes when using the 12 mm type and about 10 minutes when using the 32/50 mm type after the power turns on before starting operation.

 GT2-PA12K/PA12 (See illustration 1 for the pneumatic circuit) This model uses a single-acting cylinder. The internal spring will return the sensor head to its home position.

return the sensor head to its home position.

The air supply hole cannot be removed.

Use an air litter, mist separator, etc. to provide clean dry air. Emply the drainage from the filter regularly, before it exceeds the specified line.

Before connecting the air tube to the air supply hole, be sure to blow plently of air through the pipes (flustness) to remove airly foreign matter.

Make sure that the air pressure of the supplied air is constant and in the range of 0.24 to 0.25 MPs. Use a precision regulator to control the air pressure. If the air pressure is below 0.24 MPs, the spindle may not extend fully.

with an pressure of course of the spindle enderended), up to 3L/min of air will see entitled from the tip of the dust seek.

will see entitled from the tip of the dust seek.

of the sir supply. Refer to □□"Specifications" (page 1-9) for details.

GT2-A12X(L)(A12(L)(A32(A5) (See Bushaston 1 for the presumatic circuit)

This model uses a single-acting cylinder. The internal spring will return the sensor head to its home position when air pressure is removed. DO NOT supply air to the exhaust valve.

The air cylinder cannot be removed.

The air cylinder cannot be removed.
 Use the regulator to supply the stable air pressure to the sensor head.
 Use the set filter and mist separators to supply dry air. Empty the drainage from the filter regularly, before it exceeds the specified line.
 Make sure that the air pressure of the supplied air is constant and in the range of 0.25 MFs to 0.5 MFs.
 The coupling socket and the exhaust valve that are supplied with the air predictions are destinated for this process.

air cylinder are dedicated for this product. They cannot be removed.



#### Power supply.

Noise superimposed on the power supply may cause maillunction. Be sure to use the DC stabilized power supply provided with an insulation transformer.
 In the case of a commercially available switching regulator, be sure to ground the frame ground terminal.

#### About dust boot

ADOUT CRUST DOOT
When the dust boot of the sensor head is damaged, use an optional dust boot sold separately if or GT2-P129(F)/P12F)/H129(F)/H129(F)/A129(AX12-OF-6028) (Material MBR instanced when shaped). For GT2-P129(F)/P12F) OP-67899 (Material Fluorendoor). For GT2-H229(A2) OP-67899 (Material NBR) (Instanced when shipped). For GT2-H229(A2) OP-6789 (Material NBR) (Instanced when shipped). After the dust boot correctly. The dust boot may deteriorate, depending on the environment it is used in. In this case, replace the dust boot regularity.
\*\*Do not use the dust boot on the GT2-P129(IP12) PR129(F) 129(IP12) (F) 129(IP12) (F

#### Precautions on Regulations and Standards

EMC Directive (2004/108/EC)

• Applicable standard EMI: EN61326-1, Class A

EMS: EN61326-1

• This product is designed for use in industrial environments.

Remarks. This specification does not give any guarantee that this end-product with this product incorporated compiled with the essential requirements of EMC Directive. The manufacturer of the end-product is solely responsible for the compliance on the end-product itself according to EMC Directive.

#### UL Certificate UL File No. E120439 (Category: NFMT2/NFMT8)

Use the power supply with Class 2 output defined in NFPA70 (NEC: National Electrical Code).
 GT2 series are evaluated as open type devices. These products can not be a part of an enclosure.

# **Keyence Gt2 71n Series Setup Manual**

**Michael Seilmaier** 

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