





TABLE 100.12.1

## Bolt-Torque Values for Electrical Connections

US Standard Fasteners <sup>a</sup>Heat-Treated Steel – Cadmium or Zinc Plated <sup>b</sup>

Grade	SAE 1&2	SAE 5	SAE 7	SAE 8
Head Marking				
Minimum Tensile (Strength) (lb <sub>f</sub> /in <sup>2</sup> )	64K	105K	133K	150K
Bolt Diameter (Inches)	Torque (Pound-Feet)			
1/4	4	6	8	8
5/16	7	11	15	18
3/8	12	20	27	30
7/16	19	32	44	48
1/2	30	48	68	74
9/16	42	70	96	105
5/8	59	96	135	145
3/4	96	160	225	235
7/8	150	240	350	380
1.0	225	370	530	570

a. Consult manufacturer for equipment supplied with metric fasteners.

b. Table is based on national coarse thread pitch.

# IlSCO Lug Torque Guide

**Stanley A. Dennis, Leon Irving Thomas**

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