

Nissan Frontier 2015-2020 Workshop Manual

CYLINDER BLOCK

Exploded View



- | | | | | | | | | | |
|------------------------------------|------------------|-----------------|-------------------|-----------------|--------------------------|------------------------|-------------------|------------------|------------------|
| ① Crankshaft position sensor (CKP) | ② Piston | ③ Piston pin | ④ Piston pin clip | ⑤ Crankshaft | ⑥ Crankshaft pin | ⑦ Flywheel | ⑧ Flywheel nut | ⑨ Flywheel bolt | ⑩ Flywheel nut |
| ⑪ Oil temperature sensor | ⑫ Second ring | ⑬ Third ring | ⑭ Oil pin | ⑮ Power pin | ⑯ Connecting rod bearing | ⑰ Lower cylinder block | ⑱ Oil level gauge | ⑲ Thrust bearing | ⑳ Crankshaft key |
| ㉑ Crankshaft | ㉒ Crankshaft pin | ㉓ Flywheel | ㉔ Flywheel nut | ㉕ Flywheel bolt | ㉖ Flywheel nut | ㉗ Flywheel bolt | ㉘ Flywheel nut | ㉙ Flywheel bolt | ㉚ Flywheel nut |
| ㉛ Flywheel bolt | ㉜ Flywheel nut | ㉝ Flywheel bolt | ㉞ Flywheel nut | ㉟ Flywheel bolt | ㊱ Flywheel nut | ㊲ Flywheel bolt | ㊳ Flywheel nut | ㊴ Flywheel bolt | ㊵ Flywheel nut |
| ㊶ Flywheel bolt | ㊷ Flywheel nut | ㊸ Flywheel bolt | ㊹ Flywheel nut | ㊺ Flywheel bolt | ㊻ Flywheel nut | ㊼ Flywheel bolt | ㊽ Flywheel nut | ㊾ Flywheel bolt | ㊿ Flywheel nut |
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⑦ Connecting rod bearing
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⑩ Thrust bearing
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⑬ Crankshaft pin
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⑮ Flywheel nut
⑯ Flywheel bolt
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⑱ Flywheel bolt
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㊿ Flywheel bolt

Turn bolts 55 degrees clockwise (angle tightening).

CAUTION

- Confirm the tightening angle by using an angle wrench (SST: W710152100) — ① (A) or protrusion. Be careful by visual inspection without the test.
- After tightening connecting rod cap bolt, check that the connecting rod rotates smoothly.
- Check the connecting rod side clearance.
- Check the piston protrusion. Refer to [Fig. 1-1-1](#).

Install balancer unit with the following procedure:

CAUTION

When any one of the components below is replaced, adjust backlash of the balancer unit. Refer to [Fig. 1-1-1](#).

CAUTION

- Crankshaft
- Cylinder block
- Balancer unit

Check the crankshaft at the TDC of its compression stroke. Refer to [Fig. 1-1-1](#).

Turn the crankshaft pin (201) — (Max. 1750) (A).

Place the hole of the balancer unit (shown with test hole ②) on the cylinder block side, and place stem ③ of balancer unit as shown in the figure.

② Engine test

Install the balancer unit fixed with fixing pin (A) to cylinder block together with baffle plate ①.

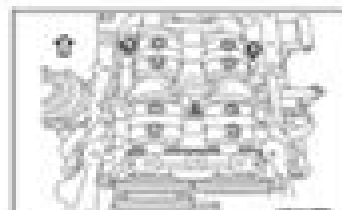
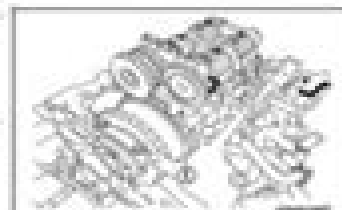
② Engine test

CAUTION

The balancer unit weights must be positioned on the opposite side to the crankshaft.

Temporarily tighten balancer unit mounting test ③.

② Engine test



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A Loxley



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