

M91~M98 Mauser Firing Pin Safety Function Check

Preassemble the bolt and verify unloaded chamber status before beginning this check. See figures 46~48. This basic safety function check is essentially the same for all M91~M98 Mauser rifle models.

1. Install the bolt assembly and close and cock the bolt. Rotate the safety lever to the *safe* position.
2. If safety lever cam/cocking piece pickup is stiff, or the lever won't engage, trial adjust the lever cam as discussed in figures 49 and 50.
3. M98 bolt check- if the bolt will open with the safety lever on, inspect the bolt lock cam at the end of the safety lever pivot stem and the cam notch in end of the bolt body. Replace worn or altered parts.

4. Then check cocking piece/trigger sear clearance. The easiest way to do this is to install a min. clearance sear gauge (made from a standard dim. sear body by soldering or *super gluing* a piece of .035" gauge stock to the sear face). Then check as follows:

1. Cock the bolt and place the safety lever in the safe detent. Then pull and release the trigger. The firing mechanism must not *sear click* or jump forward. Should this occur, clearance is less than gauge dim. But, If the trigger sear maintains cocking piece ledge engagement, and the trigger will cycle the trigger sear up/down without contacting or dragging the gauge on the cocking piece sear engagement ledge, clearance is greater than .035". With military type triggers and firing pin safety systems, .035" is suggested as a min. sear/cocking piece ledge clearance working specification. More than half of actions checked have had somewhat greater clearance. See example in figure 47.

2. If sear clearance is less than min., recheck with a serviceable, correct model type cocking piece.

3. If this doesn't eliminate the problem, a minus parts tolerance problem exists. Remedy by adjusting the cocking piece engagement ledge to .035"+ clearance on the mill and rehardening the ledge surface.

4. Always recheck sear clearance and function after cocking piece and/or trigger sear replacement.

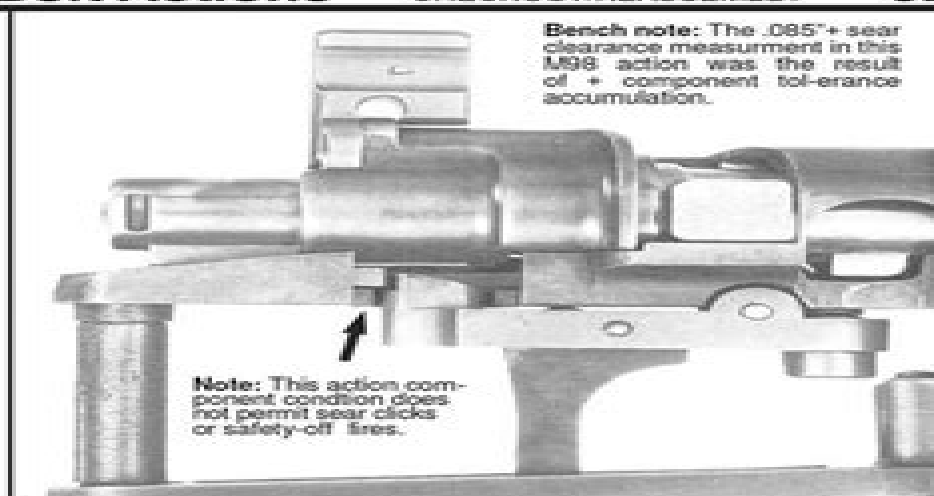


Figure 47- Shows a cocking piece in a cutaway M98 action set back by rotating the safety lever to *disassembly* position. Cocking piece ledge/trigger sear clearance is .085" + in this action. In serviceable M98 actions, sear clearance is typically the same in both the *safety* and *disassembly* detents. In the safety lever disassembly position the bolt can be cycled to check both sear engagement and clearance.



Figure 48- Shows the trigger sear in a cutaway M98 action blocked by cocking piece ledge overtravel that occurred when the trigger was cycled while the safety lever was in the safe position. This condition was caused by an altered top cocking piece safety lever engagement corner which reduced cocking piece/trigger clearance to less than zero. Note that this disconnects and blocks the trigger sear.

M98 Mauser Manual

**Edward Clinton Ezell, Walter Harold
Black Smith, Thomas M. Pegg**



M98 Mauser Manual:

The Ultimate Shooting Skills Manual John B. Snow, The Editors of Outdoor Life, 2014-11-04 A showcase for basic firearm skills and the most current shooting equipment and methods in use today from the bestselling team at Outdoor Life Whatever you're shooting whether it's a tricked out MSR a tight 1911 or a custom skeet gun the experts at Outdoor Life have the know how you need to take your skills to the next level Covers handguns rifles shotguns and ARs RANGE SKILLS HUNTING This book is filled with tips and tricks that build solid shooting fundamentals letting you shoot faster and more accurately Detailed drills for advanced gun handling and manipulation complete an expert course in range accuracy PERSONAL PROTECTION Fortune favors the prepared whether you're protecting your family while out on the streets or guarding your home The sensible real world tips on concealed carry and personal protection in this book could save your life COMPETITION Insider tips from top competitors guide you through hands on pistol revolver precision rifle AR and action shotgun drills and techniques you can apply anywhere you shoot

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Reloading Manual Number 11, 1991 *The Redwood Stumper 2001-2009* Paul Feist, **The Mauser M91 Through M98 Bolt Actions** Jerry Kuhnhausen, 1991 *Otolaryngology/head and Neck Surgery Combat Casualty Care in Operation Iraqi Freedom and Operation Enduring Freedom* Joseph A. Brennan, G. Richard Holt, Richard W. Thomas (Physician), 2015

The American Legion, 2008 **The Redwood Stumper 2012** Paul Feist, 2012-12-02 The Newsletter of the Redwood Gun Club in Humboldt County California A newsletter dedicated to sharing the activities interests and knowledge of the membership of the club with our community This is every issue of the Redwood Stumper from 2012 *Gun digest* Ken Warner, 1975 *The Redwood Stumper 2010* Paul Feist, 2012-07-21 The Newsletter of the Redwood Gun Club in Humboldt County California A newsletter dedicated to sharing the activities interests and knowledge of the membership of the club with our community This is every issue of the Redwood Stumper from 2010 **Small Arms of the World** Edward Clinton Ezell, Walter Harold Black Smith, Thomas M. Pegg, 1993 Guide to global small arms weaponry

The Firearms Dictionary R. A. Steindler, 2022-08-01 R A Steindler was researching a book about guns when he realized that many gun terms were used differently by various writers and sometimes included conflicting definitions errors and misconceptions To fill an obvious need for one consistent authority on the language of guns he created this comprehensive classic reference Going beyond the simple definition the book explains each term fully and puts it into context with any related terms and the definitions are supplemented with 200 photographs illustrations and charts to help clarify technical details **Outdoor Life**, 1946 **American Rifleman**, 1963 **Handguns 2003** Ken Ramage, 2002 The latest edition of the top selling handguns annual features new reports on handguns for field and personal protection use The catalog section is fully updated and

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