

REMOVING AND INSTALLING CLUTCH HOUSING

Removal

NOTE: On crawler-loader units, leave loader and cowl support intact. Remove engine, then drive clutch shaft to right side and remove clutch stop lever. Roll back clutch and brake pedals. Disconnect all wiring and control linkage from clutch housing. Remove cap screws securing clutch housing to cowl support, to side frames, and to transmission. With the aid of a hoist, remove clutch housing by sliding forward off transmission dowels and out under loader and cowl support.

Remove engine from unit as instructed in "Alternate Method" on page 10-25-1.

Disconnect all the necessary wiring, linkage and lines from cowl. Remove cap screws securing cowl to clutch housing and with the aid of a chain hoist, lift cowl from unit.

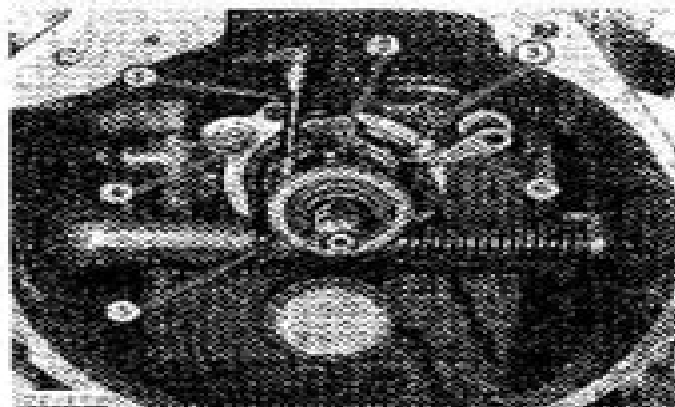
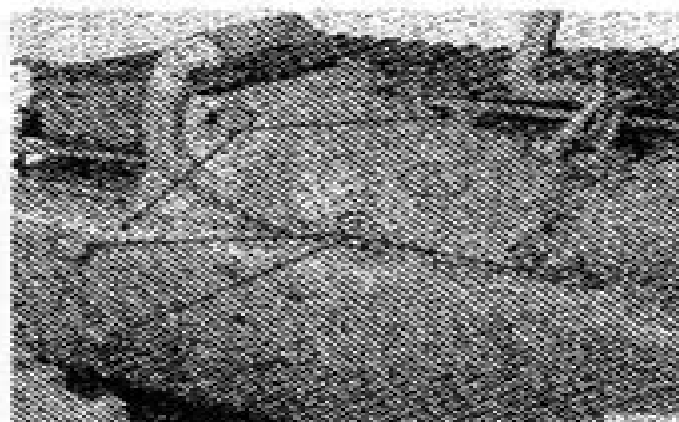


Fig. 3—Clutch Control Linkage (—133850)
1—Grease Hose (—133852) 4—PTO Linkage
2—Return Spring 5—Throw-Out Bearing
3—Operating Rod 6—H-L-R Operating Arm

Disconnect clutch control linkage (Fig. 3). Remove oil cooler line and elbow from right side of clutch housing-to-transmission front cover.



1—Spacer Support 2—Clutch Housing Attaching Points
3—Spacer Support Attaching Points

Fig. 4—Attaching Points

Disconnect clutch pedal return spring and yokes from brake levers.

Remove cap screws securing clutch housing (Fig. 4) and with the aid of a hoist, remove clutch housing from unit.

Installation

IMPORTANT: Tighten side frame-to-steering clutch cap screws before tightening side frame-to-engine clutch housing cap screws.

Install clutch housing by reversing removal procedure. Spacers are used with lower side frame to clutch housing screws.

Tighten all cap screws to specifications (page 10-25-10).

Install cowl and engine to machine.

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