

ENGINE 271.8 in MODEL 172, 204, 207, 212

Shown on model 204

- cal line
- cage ventilation system line
- cal line

- cal wiring harness
- t air temperature sensor
- me sensor downstream of
- i valve
- e valve actuator
- manifold swirl flap actuator



P09_20-2250-06



P09_20-2250-06

Shown on model 204

- 1 Intake manifold
2 Screw/bolts
3 Charge air hose

	Remove/install		
1	Remove engine cover	Grasp with both hands and pry off. Check gasket, replace if necessary. Installation: When putting the engine cover in place, ensure that the seal is correctly seated at the oil filler neck. The seal should not be pressed down by the engine cover, but must lie against the engine cover .	
2	Remove air filter housing		AR09_10-P-1150EVO

M271 Service Manual

Peipei Pang



M271 Service Manual:

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