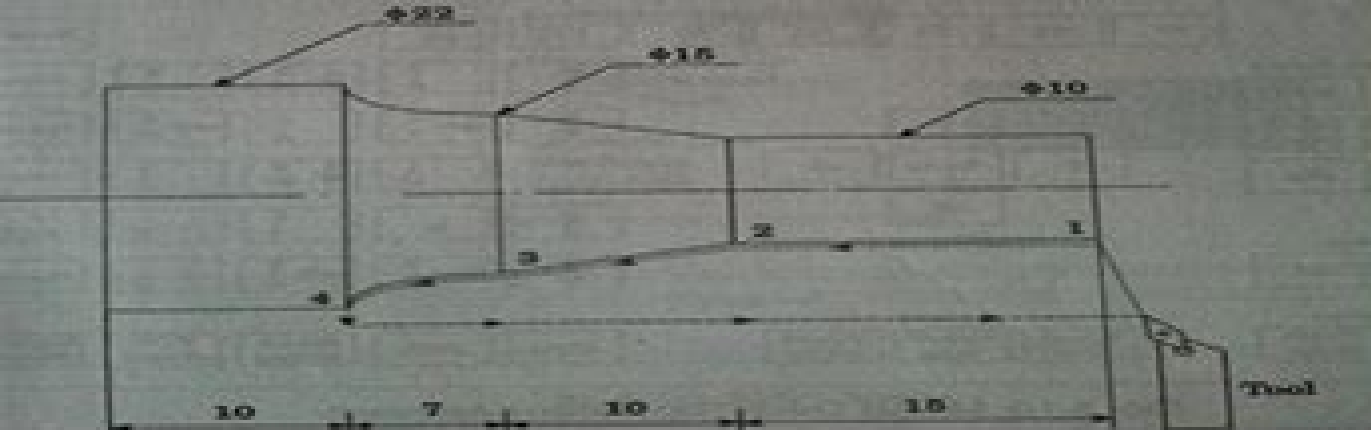




0000	Programmer number
BILLET X23 Z45	Billet size
N10 G21 G98	Feed & depth of cut in MKS units
N20 G28 U0 W0	Tool post home position
N30 M06 T0202	Tool number
N40 M03 S1200	Speed of the spindle
N50 G00 X23 Z2	Rapid feed to start position
N60 G71 U0.25 R1	Multi turning operation, 0.25 depth of cut, 1 mm tool retraction, 0.1 mm finishing allowance, 60 mm/min feed, from line N60 to N130
N70 G71 P80 Q120 U0.1 W0 F60	
N80 G01 X10	Linear motion of the tool
N90 G01 X10 Z-15	
N100 G01 X15 Z-25	
N110 G03 X22 Z-32 R7	Counter clockwise arc X22
N120 G01 X22 Z-42	
N130 G70 P60 Q120	Finishing cycle
N140 G28 U0 W0	Home position for the tool post
N150 M05	Spindle stop
N160 M30	END OF THE PROGRAMME

Example for Drilling

Lathe Machine Experiment Manual

Yi-Tong Ma



Lathe Machine Experiment Manual:

The Top Books of the Year Lathe Machine Experiment Manual The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous engrossing novels captivating the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the fascinating narratives that have charmed audiences this year. Lathe Machine Experiment Manual : Colleen Hoover's "It Ends with Us" This poignant tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover masterfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can succeed. Uncover the Best : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This captivating historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids compelling storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Discover the Magic : Delia Owens "Where the Crawdads Sing" This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens spins a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These popular novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of captivating stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a masterful and suspenseful novel that will keep you speculating until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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