



HON 25 SLOTTING ATTACHMENT

The attachment enables fine operations with the FNK 25 miller to be performed. It is intended, in particular, for finishing of sharp angles in shaped pre-machined holes. The head is equipped with a self-contained electric motor drive and with a transmission mechanism. The amount of tool stroke is adjustable.

Technical Data

Maximum stroke	mm	100
Number of drive steps		6
Number of double strokes	No./min.	50—280

BORING HEADS

The boring heads are used for boring precision-spaced holes. The following types of boring heads are supplied for the FNK 25 milling machine:

ON 24 2361 Pvh 19-25 2 M 10

This head is of a rigid and well balanced design, thus warranting machining to close limits of accuracy and perfect surface finish of the machined holes. Boring range is 19—25 mm, one division of the adjusting screw = 0.05 mm (0.002"). The head is fitted with a Morse 2 shank with an M 10 thread.

It is thus necessary to use the appertaining reducing collet for clamping it in position.

Supplied with each head are 2 high-speed steel tools, 1 tool fitted with an cemented carbide tip and a spanner for readjustment of the tool.

FNK 25

Manual Fnk 25 Mill

Xiaolong Qi



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Proceedings Digital Equipment Computer Users Society,1976 **Czechoslovak Foreign Trade** ,1985 Chartered Mechanical Engineer ,1984 May 2023 - Surplus Record Machinery & Equipment Directory Tom Scanlan,2023-05-01
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In a global defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their capability to kindle emotions, provoke contemplation, and ignite transformative change is really awe-inspiring. Enter the realm of "**Manual Fnk 25 Mill**," a mesmerizing literary masterpiece penned by a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve in to the book is central themes, examine its distinctive writing style, and assess its profound effect on the souls of its readers.

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Table of Contents Manual Fnk 25 Mill

1. Understanding the eBook Manual Fnk 25 Mill
 - The Rise of Digital Reading Manual Fnk 25 Mill
 - Advantages of eBooks Over Traditional Books
2. Identifying Manual Fnk 25 Mill
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual Fnk 25 Mill
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manual Fnk 25 Mill
 - Personalized Recommendations
 - Manual Fnk 25 Mill User Reviews and Ratings

- Manual Fnk 25 Mill and Bestseller Lists
- 5. Accessing Manual Fnk 25 Mill Free and Paid eBooks
 - Manual Fnk 25 Mill Public Domain eBooks
 - Manual Fnk 25 Mill eBook Subscription Services
 - Manual Fnk 25 Mill Budget-Friendly Options
- 6. Navigating Manual Fnk 25 Mill eBook Formats
 - ePub, PDF, MOBI, and More
 - Manual Fnk 25 Mill Compatibility with Devices
 - Manual Fnk 25 Mill Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual Fnk 25 Mill
 - Highlighting and Note-Taking Manual Fnk 25 Mill
 - Interactive Elements Manual Fnk 25 Mill
- 8. Staying Engaged with Manual Fnk 25 Mill
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manual Fnk 25 Mill
- 9. Balancing eBooks and Physical Books Manual Fnk 25 Mill
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual Fnk 25 Mill
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Manual Fnk 25 Mill
 - Setting Reading Goals Manual Fnk 25 Mill
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Manual Fnk 25 Mill
 - Fact-Checking eBook Content of Manual Fnk 25 Mill
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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