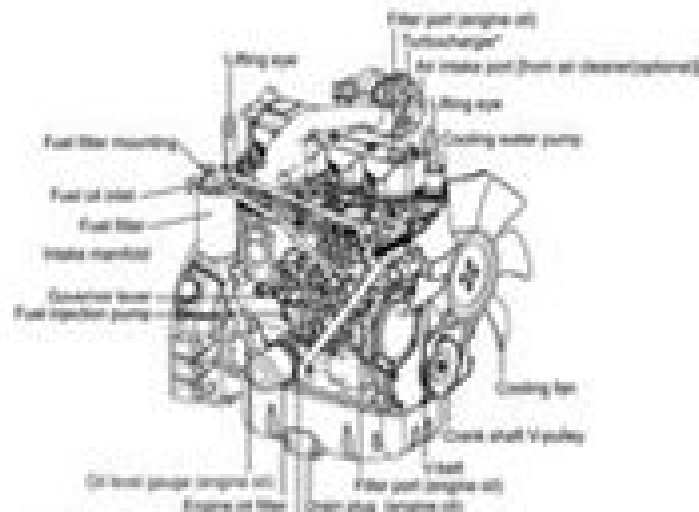


1.2 Engine External Views



KOMATSU 82E series diesel engine

Workshop (Service) Manual



Notes:

- The illustration shows the (D4000) engine with turbocharger.
- The drain plug is located on the bottom of the engine, installed on the machine and is in the fuel injection pump side (shown illustration) or water pump side.

- (c) Intake/exhaust valve
- Mainly check and check damage and wear at the valve stem and seat.
- (a) Seat contact: See (1) above.
- (b) Stem outside diameter: See (2) above.
- (c) Valve head thickness

Model	Part	Standard	Limit
SD440 - SD440 (D valve head)	Intake	1.24 - 1.44	0.8
	Exhaust	1.20 - 1.35	0.8
SD440E (F valve head)	Intake	1.30 - 1.20	0.8
	Exhaust	1.30 - 1.20	0.8
KD44LE (D valve head)	Intake	1.44 - 1.64	1.0
	Exhaust	1.30 - 1.10	1.0

- (d) Valve stem bend

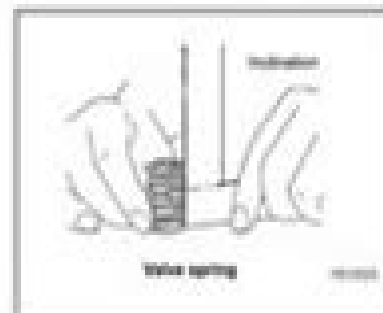
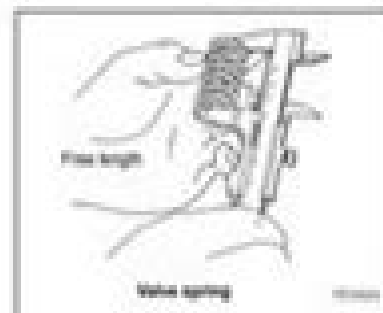
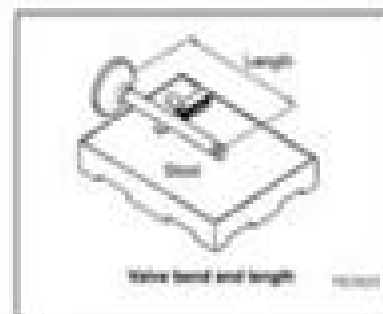
Limit	0.01
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- (e) Overall length

Model	Part	Standard	Limit
SD440 - SD440 (D valve head)	Intake	97.2 - 97.3	97.0
	Exhaust	97.2 - 97.3	97.0
SD440E (F valve head)	Intake	100.7 - 100.8	100.5
	Exhaust	100.2 - 100.4	99.8
KD44LE (D valve head)	Intake	102.3 - 102.1	102.1
	Exhaust	102.4 - 102.2	102.2

- (f) Valve spring
- Mainly inspect damage and corrosion.

Model	Free length		Substi- tute part
	Standard	Limit	
SD440	44.4	43.0	1.4
SD440 - SD440E KD44LE	42.0	41.0	
SD440E	57.4	56.0	1.3
KD44LE (D valve head)	58.7	58.2	1.4



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