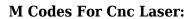
# M - Code

M00	PROGRAM STOP	M55 CHUCK LOW PRESSURE *
M01	OPTIONAL PROGRAM STOP	M56 QUILL FORWARD
M02	PROGRAM END	M57 QUILL REVERS
M03.	SPINDLE CW	M58 TAILSTOCK FORWARD*
M04	SPINDLE CCW	M59 TAILSTOCK REVERS*
M05	SPINDLE STOP	M60 BAR FEEDER*
M06	TOOL CHANGE AT HOME POSITION (FOR SIEMENS)	M61 PART CATCHER UP*
M07	CTS(HIGH PRESSURE COOL) ON'	M62 - PART CATCHER DOWN'
* M08	COOLANT ON	M63 AUTO DOOR OPEN*
M09	ALL COOL OFF	M64 AUTO DOOR CLOSE*
M10	SPAN FILTER ON*	M65 QUILL/TAILSTOCK IN USE
M11	SPAN FILTER OFF*	M66 QUILL/TAILSTOCK NOT IN USE
M14	AIR/OIL MIST ON	M68 AXIS MOVEMENT POSSIBLE WITH CHUCK DECLAMP ON
M15	AIRIOIL MIST OFF*	M69 AXIS MOVEMENT POSSIBLE WITH CHUCK DECLAMP OFF
M16	TOOL CHANGE AT ANY POSITION (FOR SIEMENS)	M71 SPINDLE BRAKE CLOSE (FOR TMC)*
M17	, SUB PROGRAM END	M72 SPINDLE BRAKE OPEN (FOR TMC)*
M19	MAIN SPINDLE ORIENTATION	M73 AIR SEAT CONFIRMATION ON*
M20	LIVE TOOL ORIENTATION (FOR TMC)*	M74 AIR SEAT CONFIRMATION OFF*
M30	PROGRAM END	M81 STEADY REST CLAMP*
M32	SHOPTURN PROGRAM END	M82 STEADY REST DECLAMP*
M33	TOOL PROBE DOWN*	M83 JOB PROBE ON:
M34	TOOL PROBE UP'	M84 JOB PROBE OFF*
M41	SPINDLE GEAR STAGE 1*	M91 2nd STEADY REST CLAMP*
	SPINDLE GEAR STAGE 2*	M92 2nd STEADY REST DECLAMP*
M42		M94 Steady Rest Engage/Unlock*
M50	CHUCK CLAMP	M95 Steady Rest Disengage/lock*
M51	CHUCK DECLAMP	M96 Tailstock Engage/Unlock*
M52	CHIP CONVEYOR ON	M97 Talistock Disengage/lock*
M53	CHIP CONVEYOR OFF	* OPTIONAL
M54	CHUCK HIGH PRESSURE *	

# **M Codes For Cnc Laser**

**Kathleen Armour** 



#### M Codes For Cnc Laser Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has are more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is truly remarkable. This extraordinary book, aptly titled "M Codes For Cnc Laser," compiled by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we will delve into the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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