

- a) DNC                      b) CNC  
c) NC                        d) CCNC
- Q.7 Which of the following codes will give circular interpolation clockwise? (CO4)  
a) G00                      b) G02  
c) G70                      d) G71
- Q.8 Industrial robots are designed to carry which of the following coordinate systems? (CO8)  
a) Polar coordinate system  
b) Cartesian coordinate system  
c) Cylindrical coordinate system  
d) All of the above
- Q.9 Which system possesses high flexibility? (CO7)  
a) FMS                      b) Cellular Manufacturing  
c) Group Technology    d) CNC automation
- Q.10 In modern CNC machines the backlash has been eliminated by? (CO5)  
a) Rack and Pinion        b) Cam  
c) Lever                      d) Preloaded ball screw

#### Section B

**Note:** Objective types Questions. All Questions are compulsory. (10x1=10)

- Q.11 Write the expanded form of CAM? (CO1)
- Q.12 \_\_\_\_\_ command in AUTOCAD is used as a shortcut for making a circle. (CO2)
- Q.13 The robot design with \_\_\_\_\_ Coordinate system has two rotational and one linear movement. (CO8)
- Q.14 The machine zero on the lathe is generally set at \_\_\_\_\_. (CO4)
- Q.15 GCode for dwell command in CNC is \_\_\_\_\_. (CO)
- Q.16 Write the expanded form of FMS? (CO7)

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**India. Department of Industries**



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