

# FDA Process Validation Guide

Stage	Purpose	Activities
<b>Process Design</b>	Define commercial process based on knowledge gained through development and scale up activities Outcome: design a process for routine manufacture that will consistently deliver product meeting its critical quality attributes	<ul style="list-style-type: none"><li>• Integrated product and process design</li><li>• Product development activities</li><li>• DOE combined with Risk Assessment to explore process parameters, variability, effect on quality attributes and process controls</li></ul>
<b>Process Qualification</b>	Confirm process design as capable of reproducible commercial manufacturing	<ul style="list-style-type: none"><li>• Facility design</li><li>• Equipment &amp; utilities qualification</li><li>• Performance qualification</li><li>• Emphasis on use of statistically based sampling plans, statistically valid acceptance criteria and statistical analysis of process data to understand process consistency and performance</li></ul>
<b>Continued Process Verification</b>	Provide ongoing assurance that the process remains in a state of control during routine production through quality procedures and continuous improvement initiatives	<ul style="list-style-type: none"><li>• Organized data collection every batch</li><li>• Data trending and statistical analysis</li><li>• Product review</li><li>• Equipment and facility maintenance</li><li>• Calibration</li><li>• Management review and production</li><li>• Employee feedback</li><li>• Continuous improvement</li></ul>

# Fda Validation Guide

**D Siedentop**



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