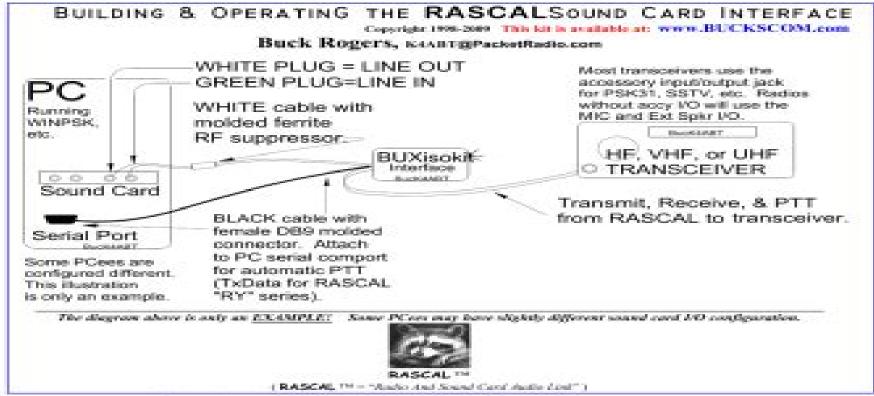
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When we receive the RASCAL,™ ISO-KIT, we examine the parts and open the diagram. Look over the achievatic and view the pictorial of the PC board. Get an idea how the parts are arranged on the PC board (PCB). We learn the interface that everyone has been touting as large and difficult, is not at all complicated. In fact, with our RASCAL™, it is an easy, and straight-forward assembly that can easily be completed in a couple of hours. Soon you are on the air operating PSK31, SSTV, MFSK, RTTY, Packet and many other fun-filled digital modes.

Don't get in a hurry, take a few minutes to look over the drawings, illustrations, and pictorials, and become familiar with who's on first... and 'what's on first! I recommend using a small tip (pre-tinned preferred), pencil type soldering iron (35-40 watt). If available, use a controlled heat solder station. When building the wired and tested RASCAL'M. I use the Welter WLC-100 variable heat (controlled) solder station with an ST-1 tip. Keep the tip clean, I use a small damp sponge to clean my soldering iron tip.

#### THE CAVEATSIII:

Without beating a subject to bits... and bytes, I want to drive home a simple, but important point; If you are new to soldering, there are some rules to follow. First and foremost, DO NOT overheat wires that are shielded! When soldering shielded sites, the center conductor may have a thin layer of insulation that can melt quickly and allow a short to occur between the center conductor and five shield. When this happens, there will be fittle or no output (or input), or the shielded cable will simply not perform the function for which it was intended. NO TECH SUPPORT FOR KITS.

Too much heat can be as damaging as not enough heat. As soon as the solder flows in the wire to wire or wire to trace, remove the soldering from Be sure to use a good rosm-core solder. DO NOT use acid core solder or cleaner. As an added assist, I use a "LUXXX" lighted Magnifier to view the small components, and solder traces... as something happened to my over-slott when I passed 65 years of age.

# **Htx252 Service Manual**

**Christian G. Meyer** 



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